

LUMINA

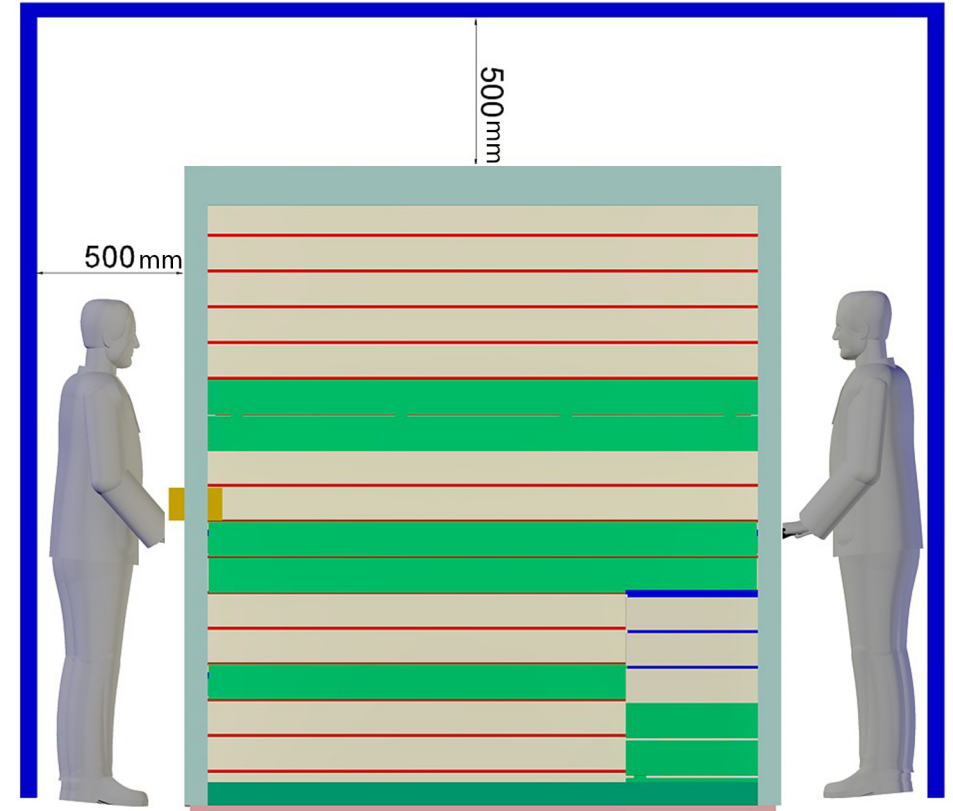
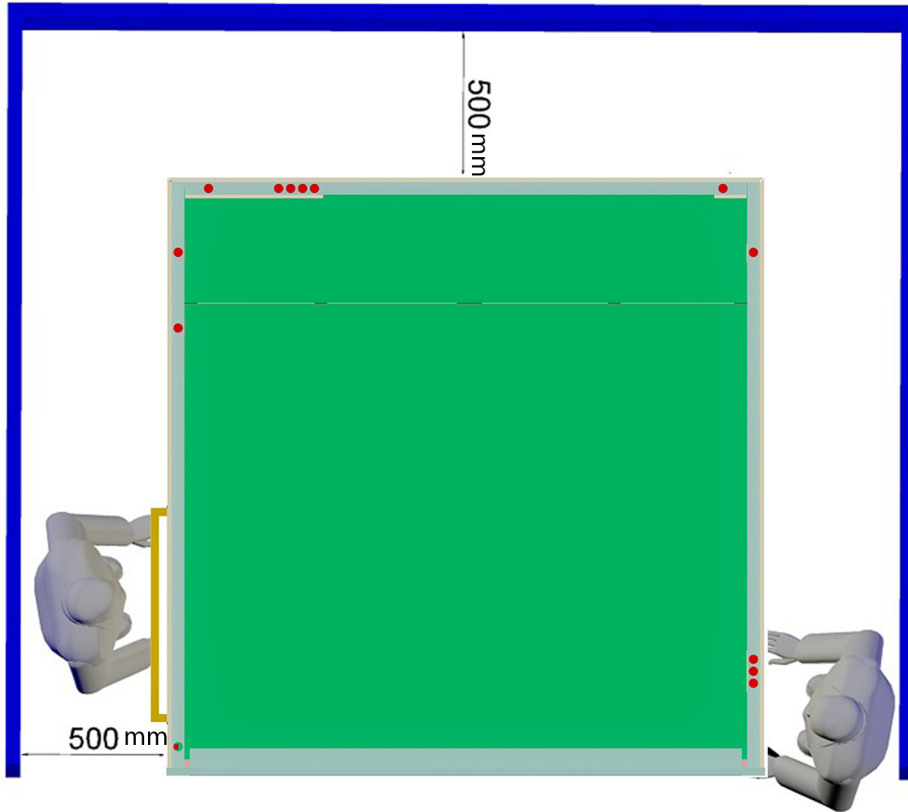
Installation manual

Dimensions:
120x180 cm
150x180 cm
150x200 cm

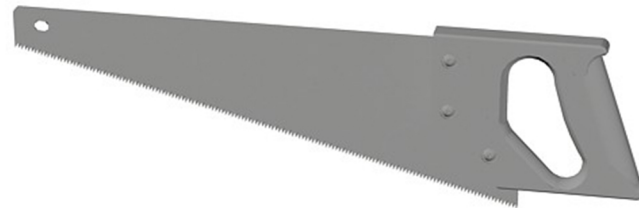
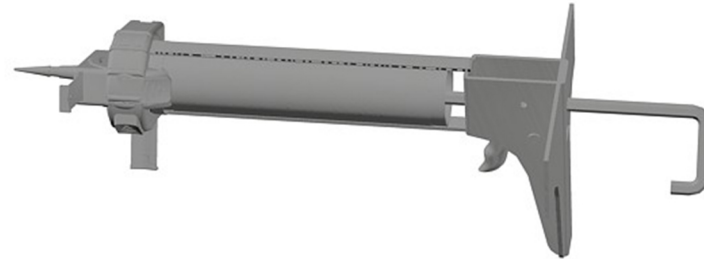
Handedness:
Right



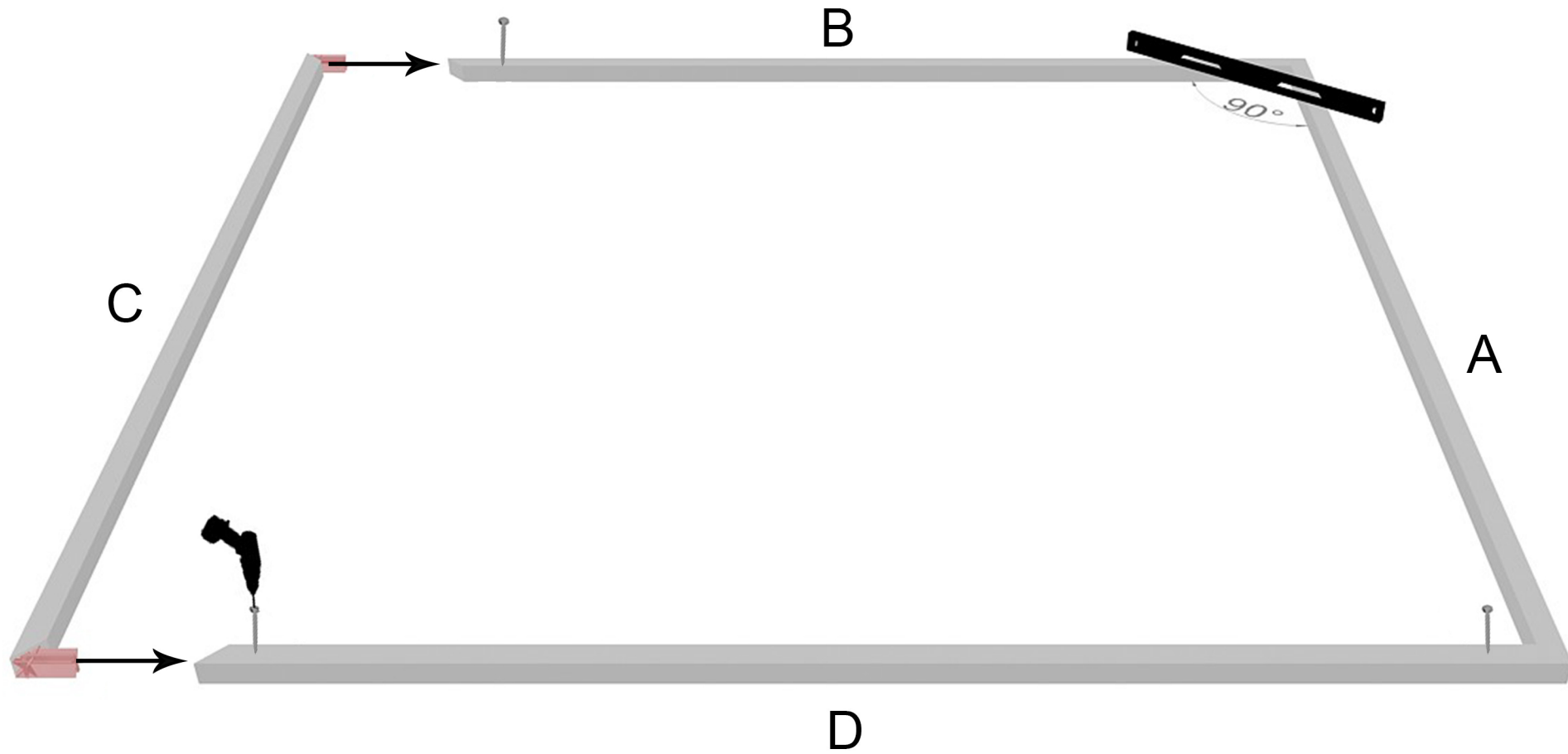
Leave space for better assembly



Tools

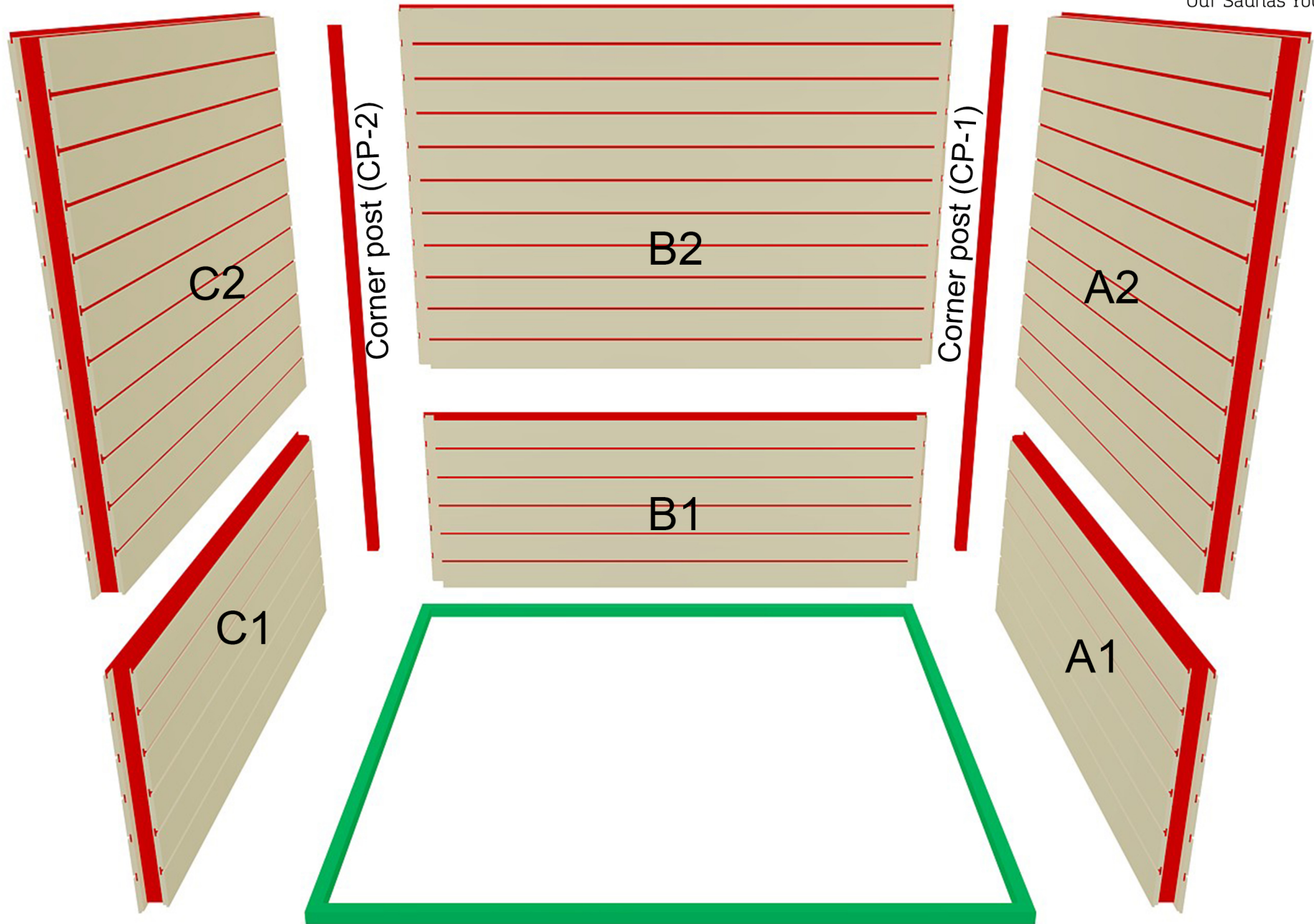


1. Base frame

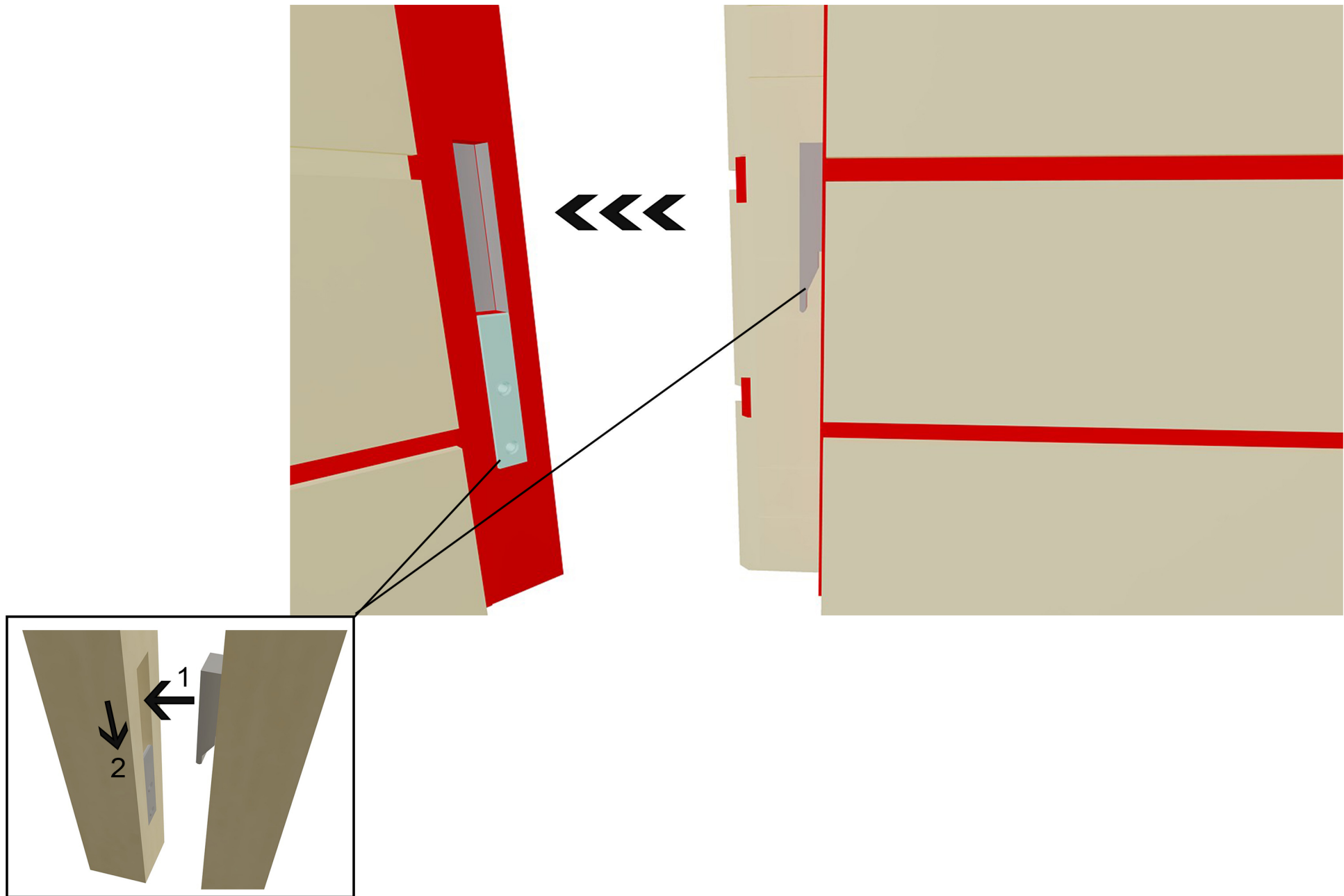


	A/C (mm)	B/D (mm)
120x180 cm	1178	1770
150x180 cm	1478	1770
150x200 cm	1478	1970

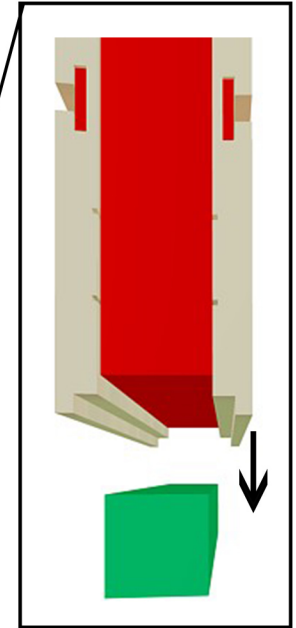
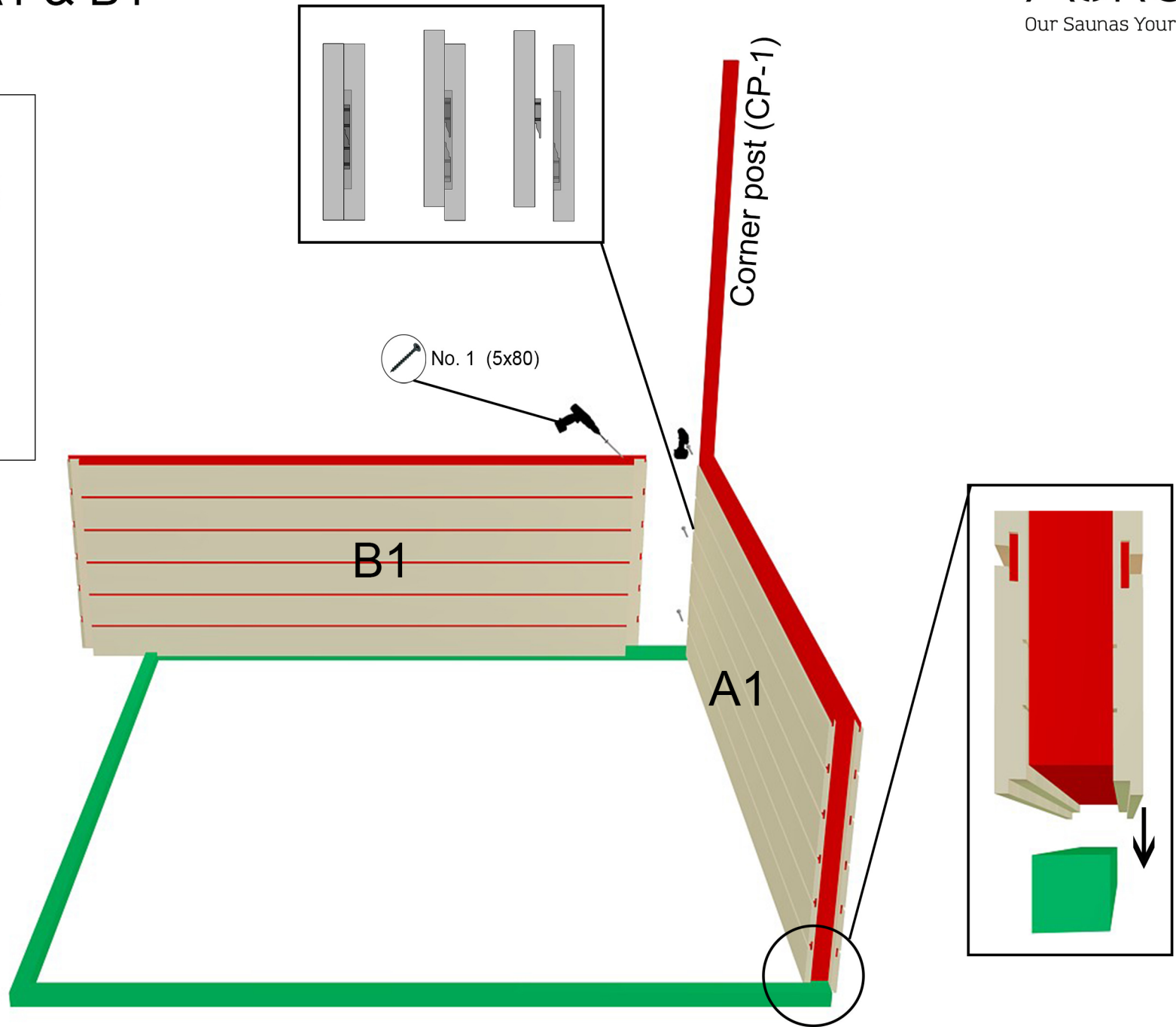
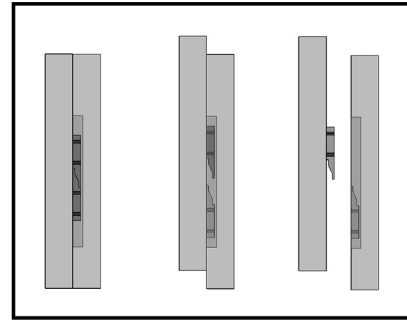
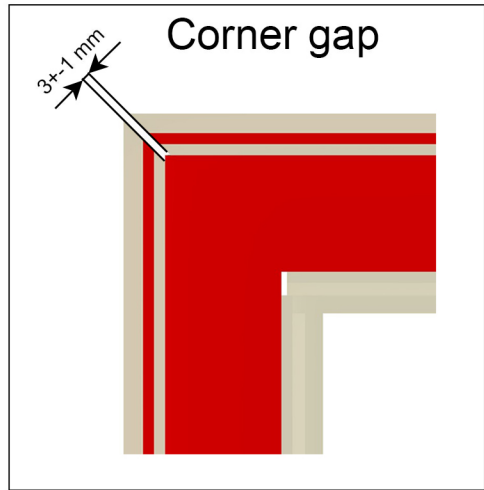
2. Walls



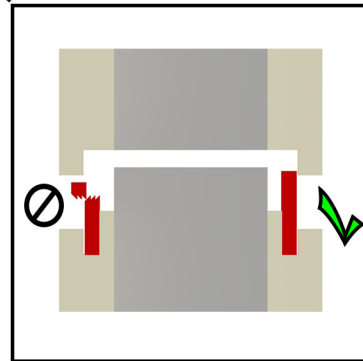
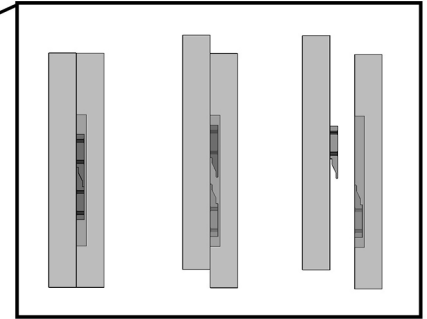
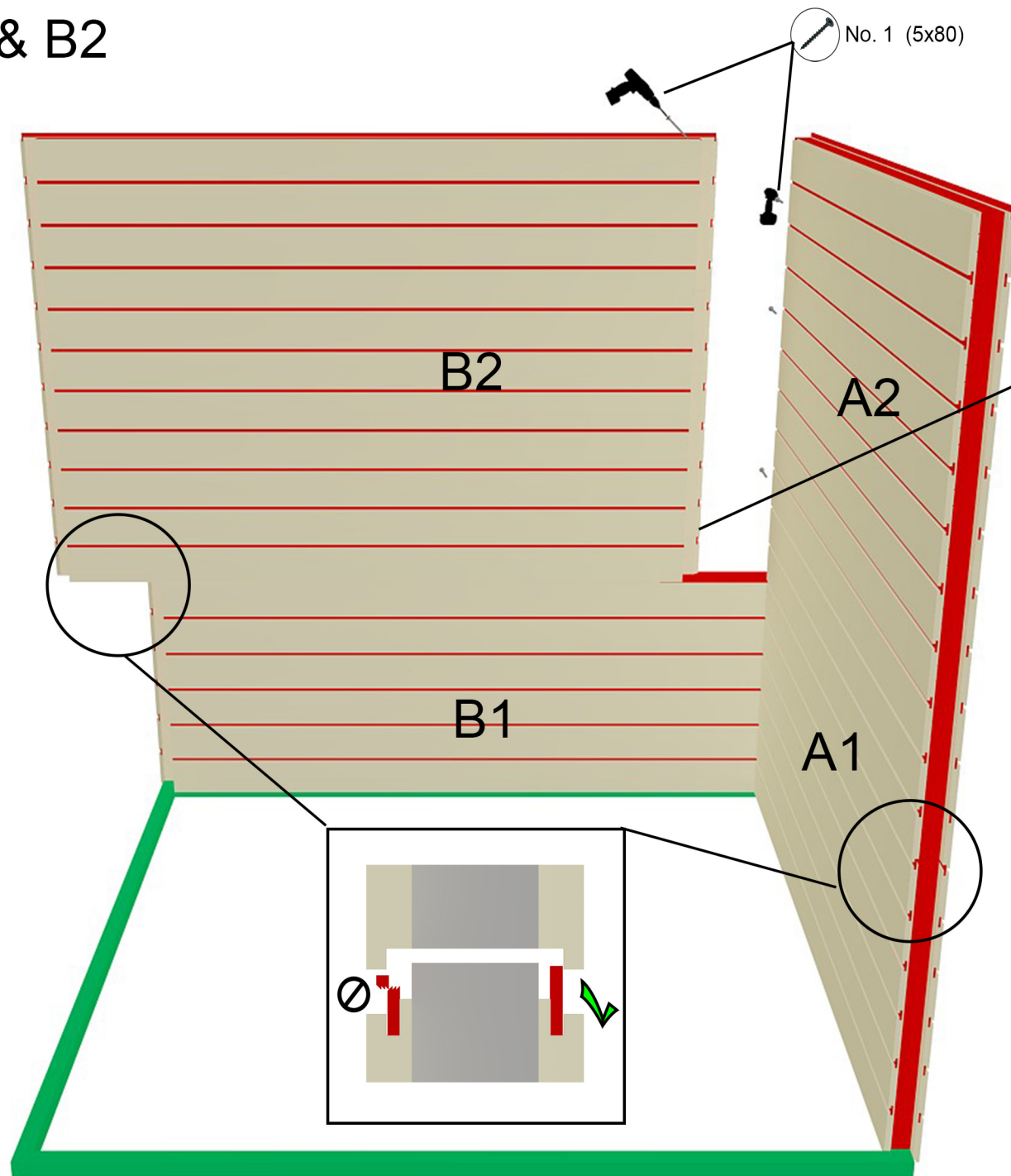
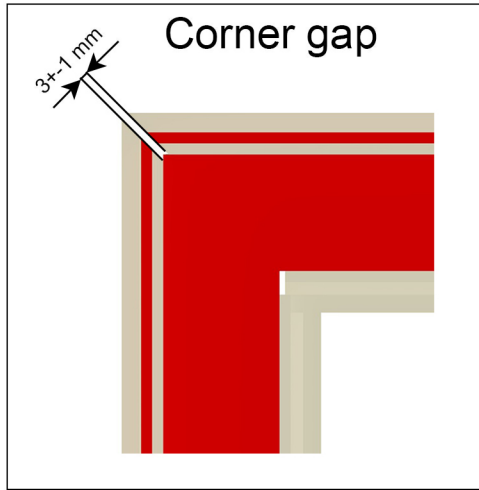
3. Multiclip closing system



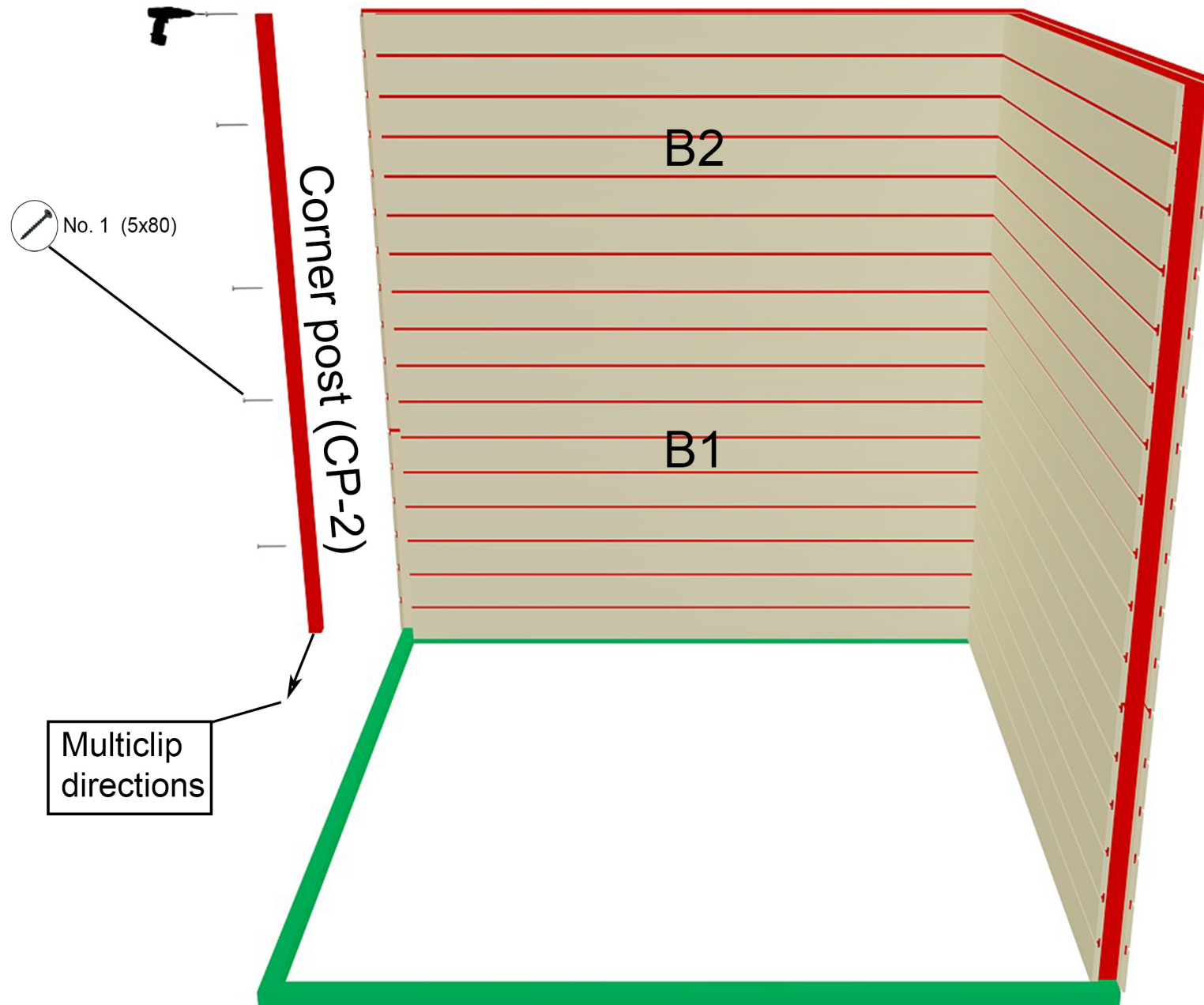
4. Fixing walls A1 & B1



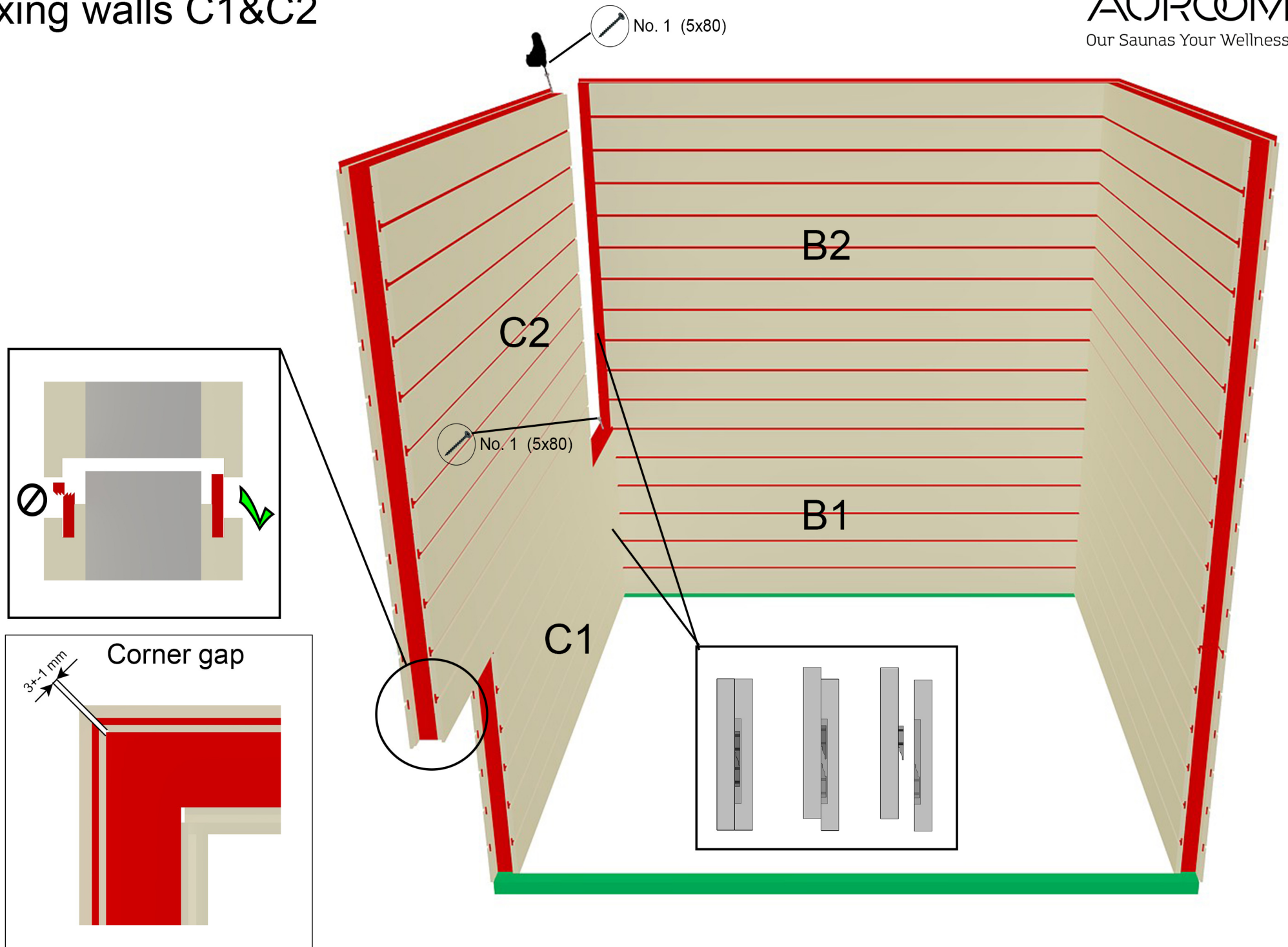
5. Fixing wall A2 & B2



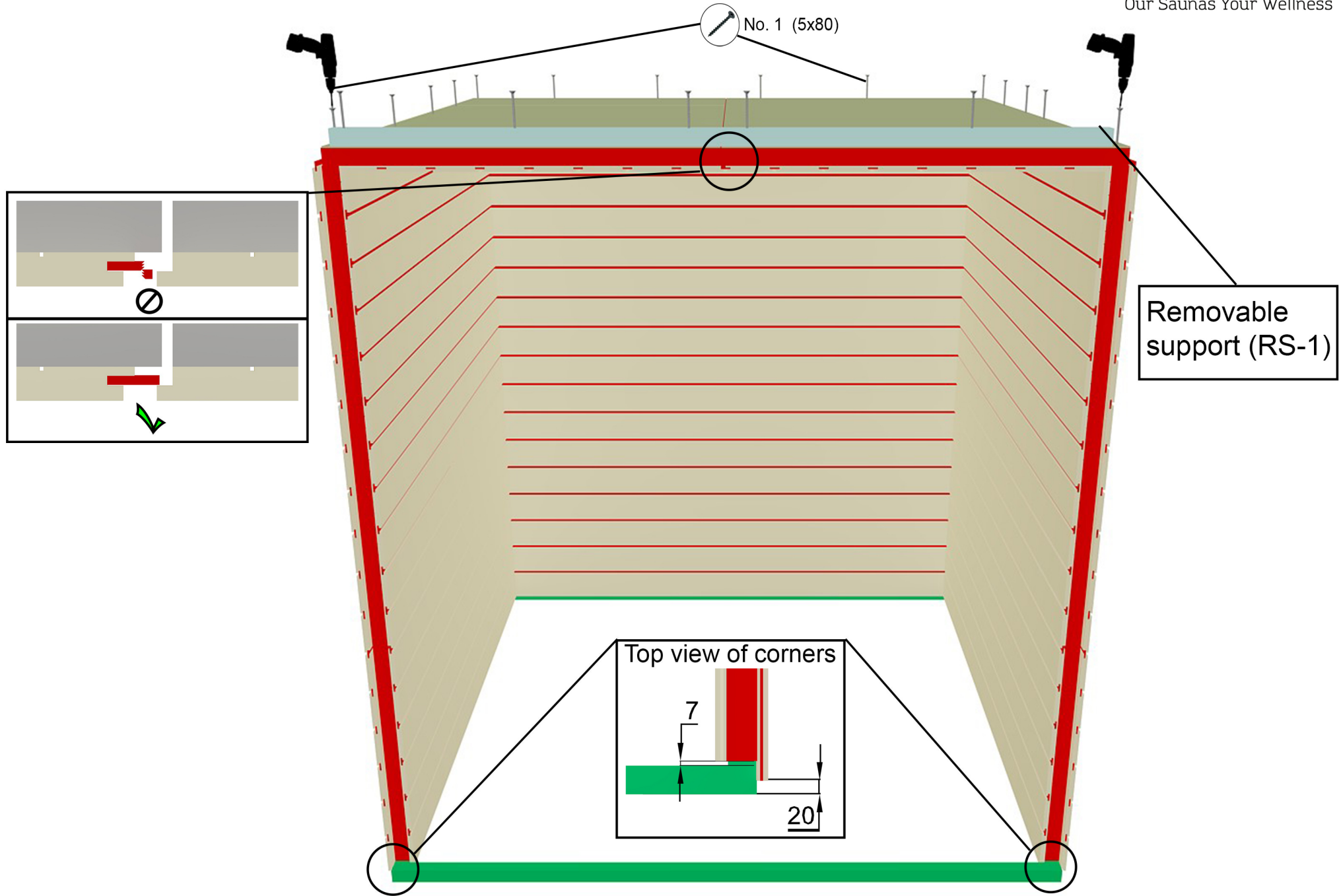
6. Fixing corner post



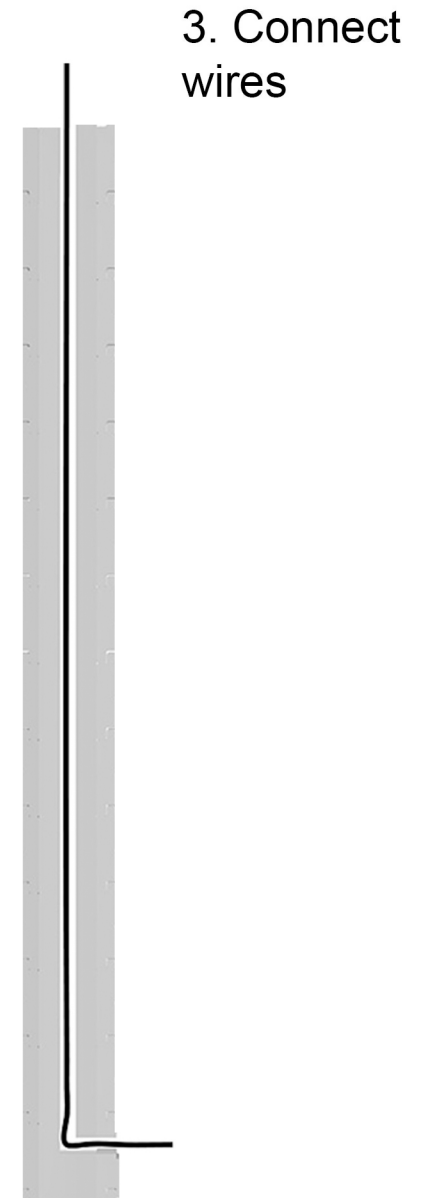
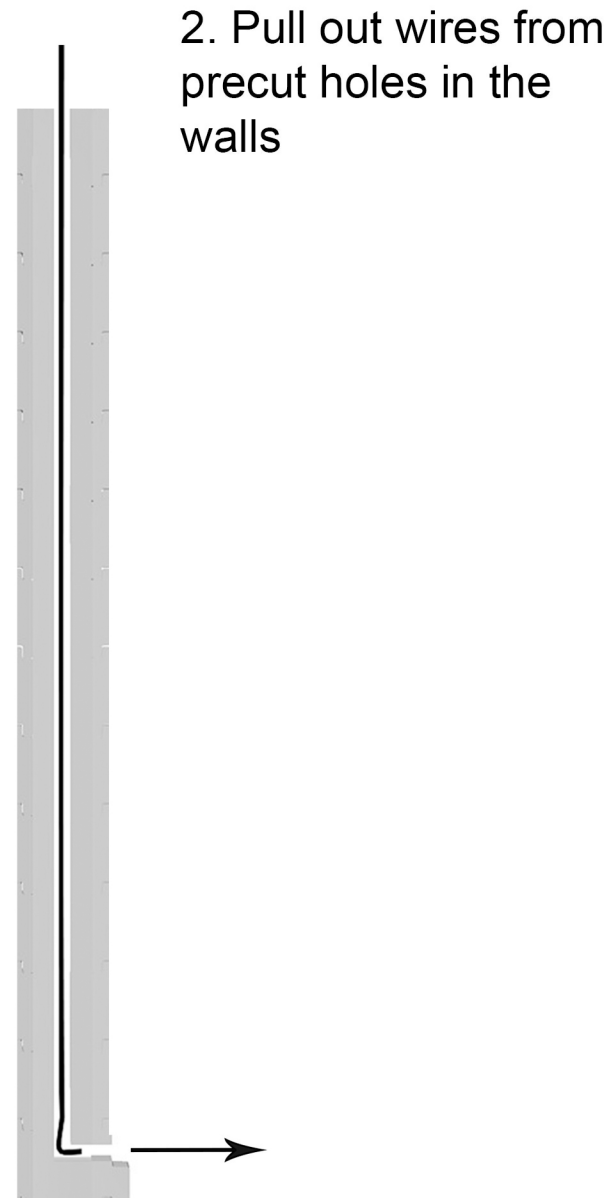
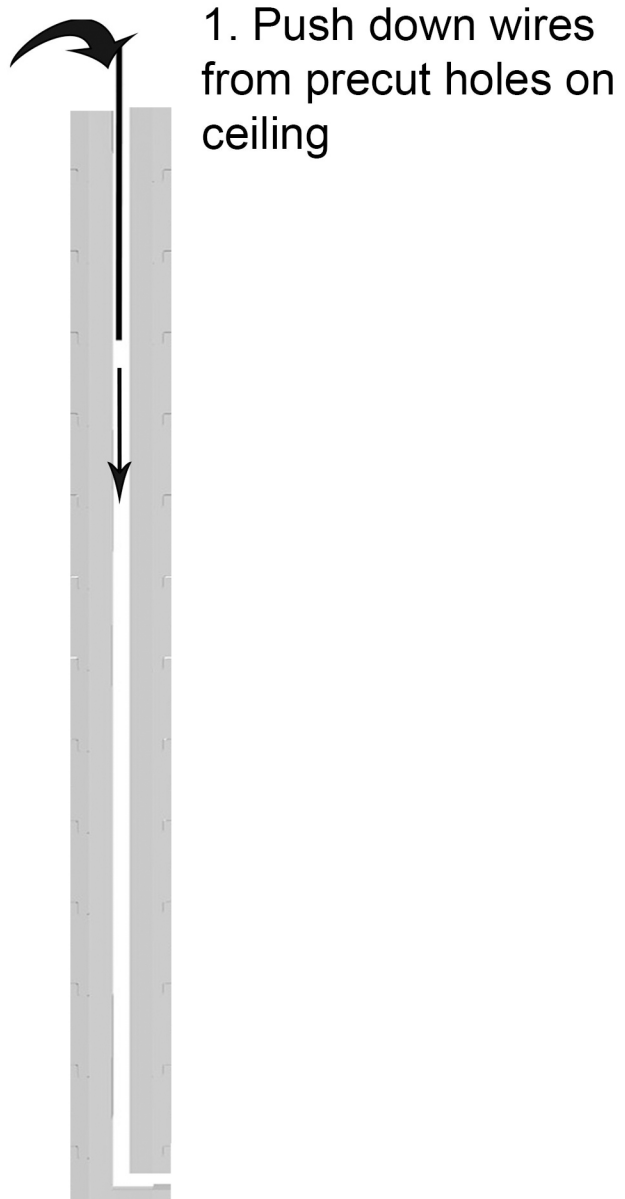
7. Fixing walls C1&C2



8. Fixing ceilings



9. Wiring inside walls

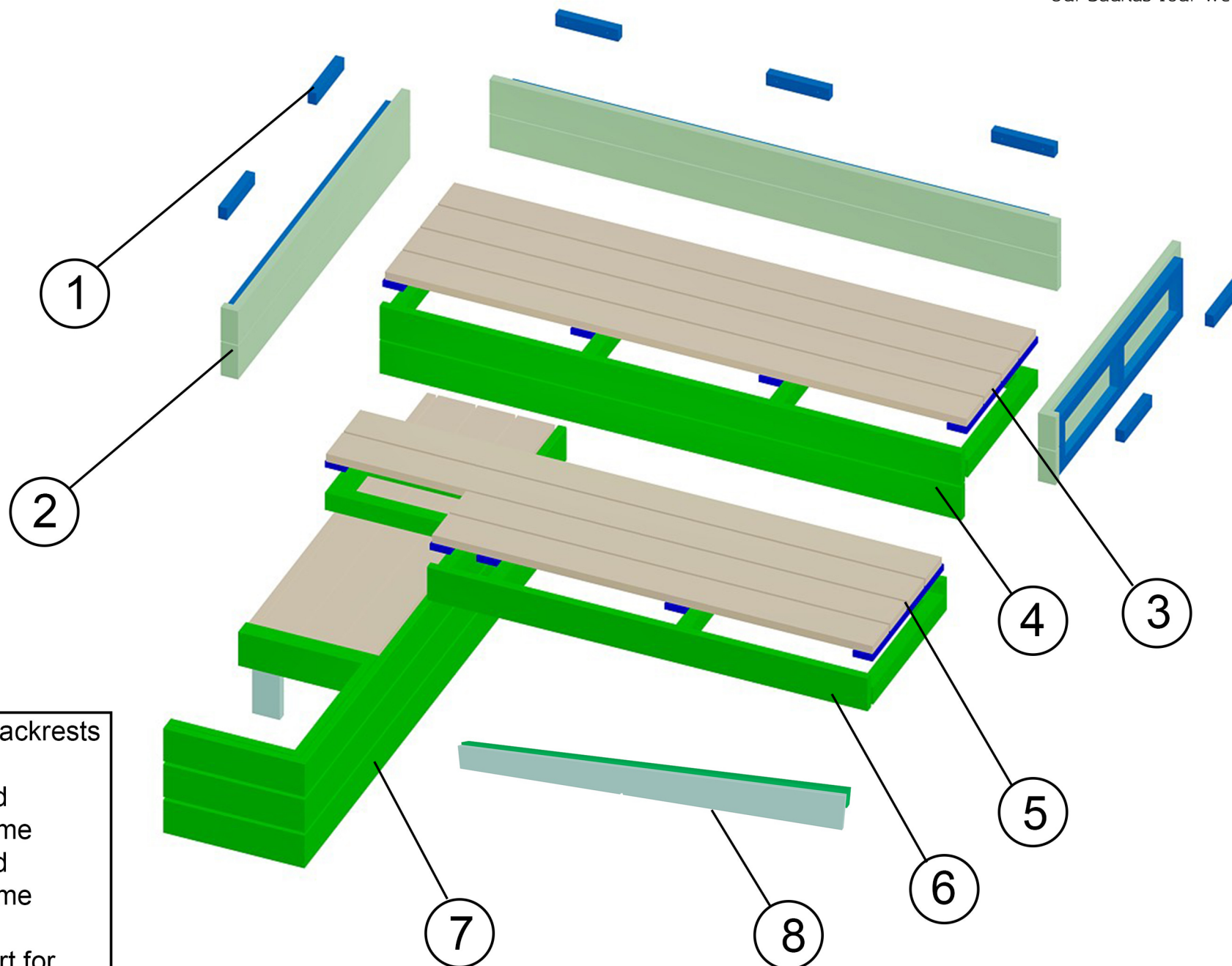


10. Interior

120x180 cm

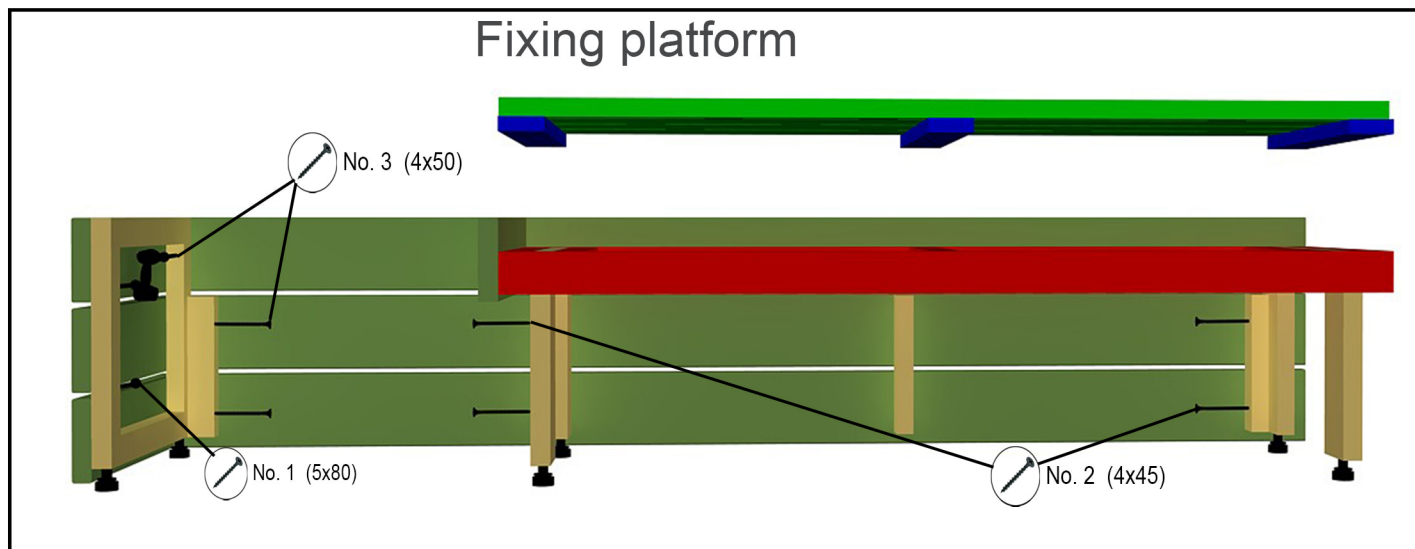
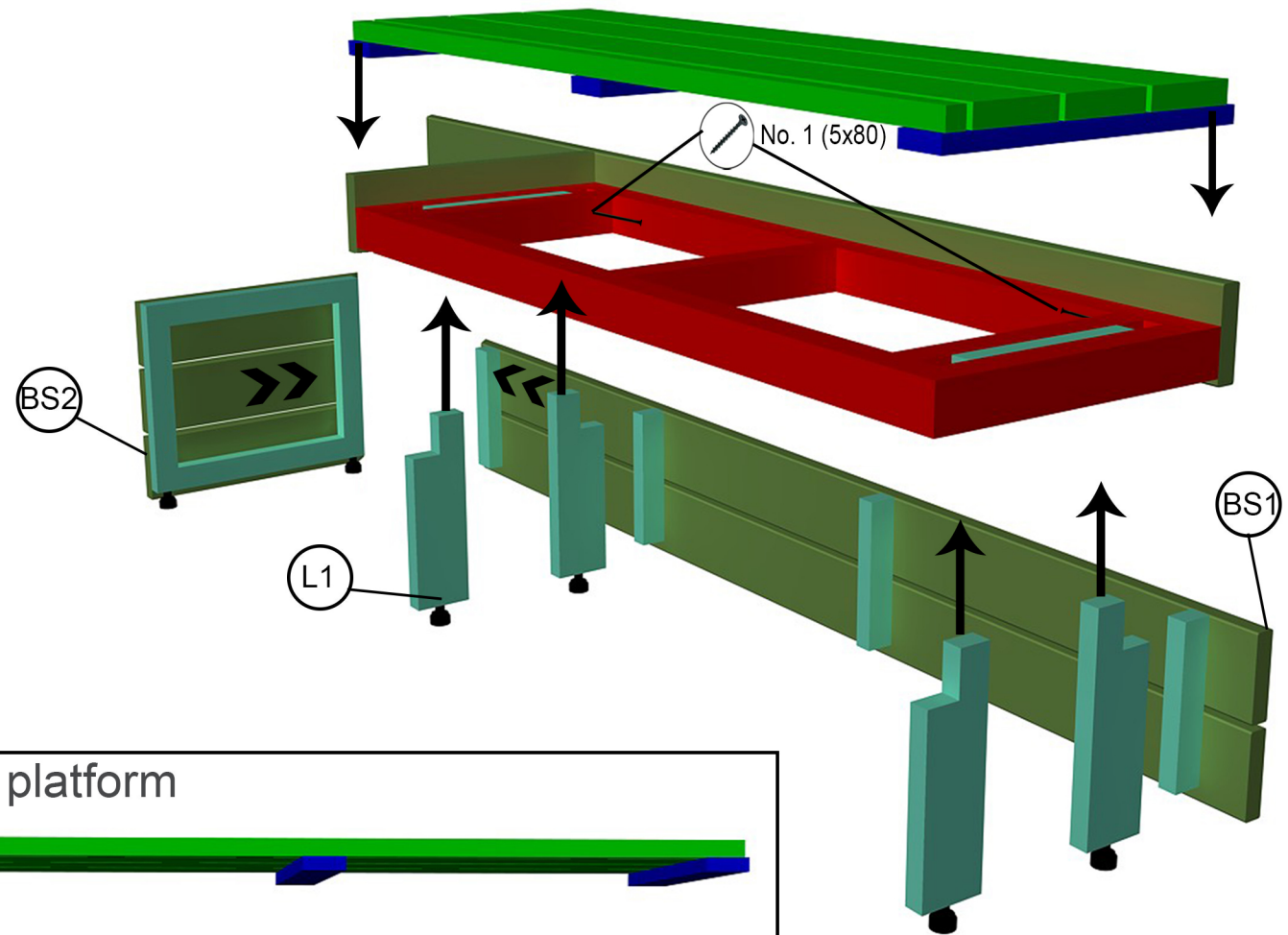
150x180 cm

150x200 cm

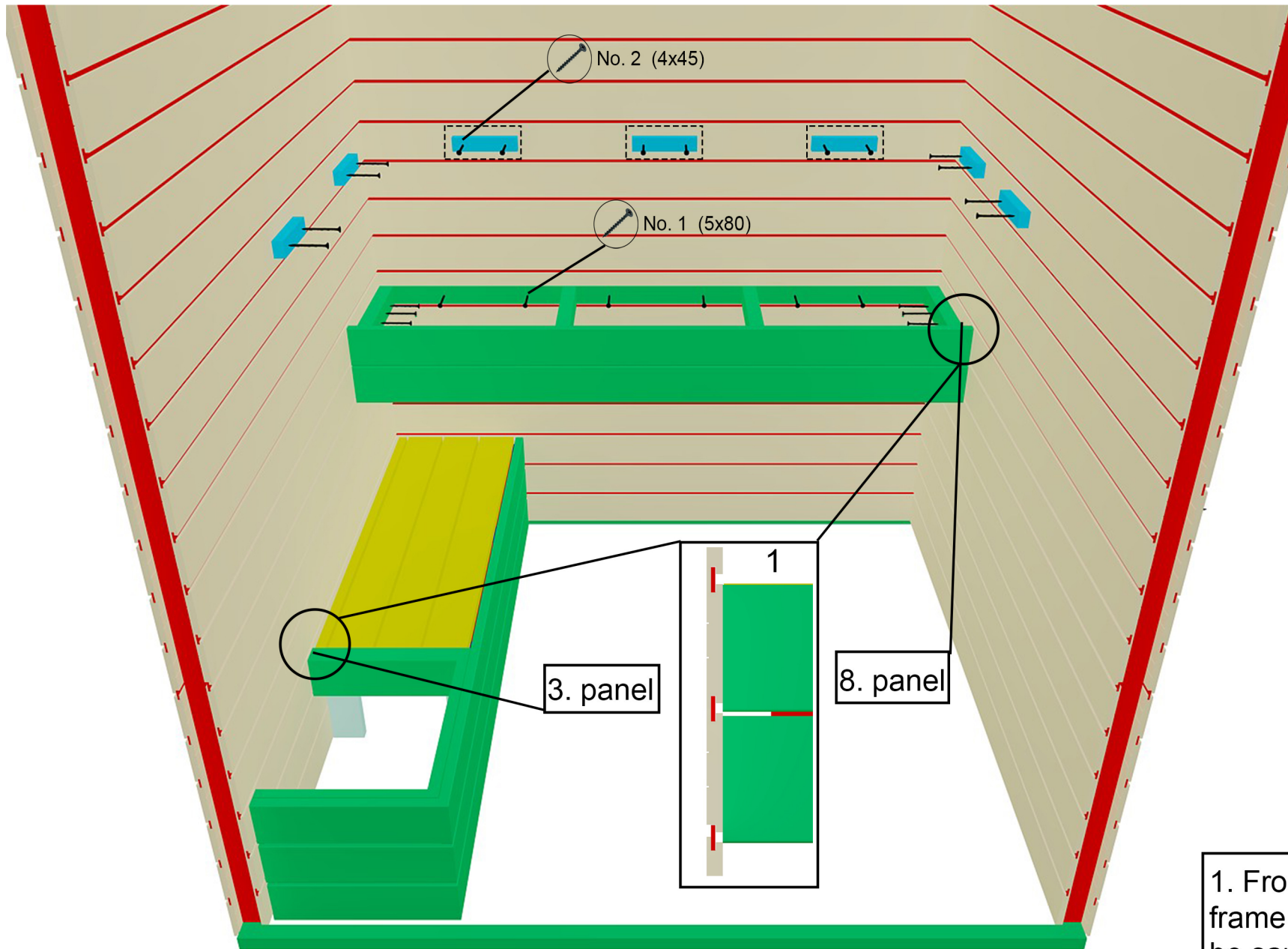


- 1. Block for fixing backrests
- 2. Backrests
- 3. Upper bench grid
- 4. Upper bench frame
- 5. Lower bench grid
- 6. Lower bench frame
- 7. Platform
- 8. Additional support for model 120x180 cm

10.1 Assembly of platform

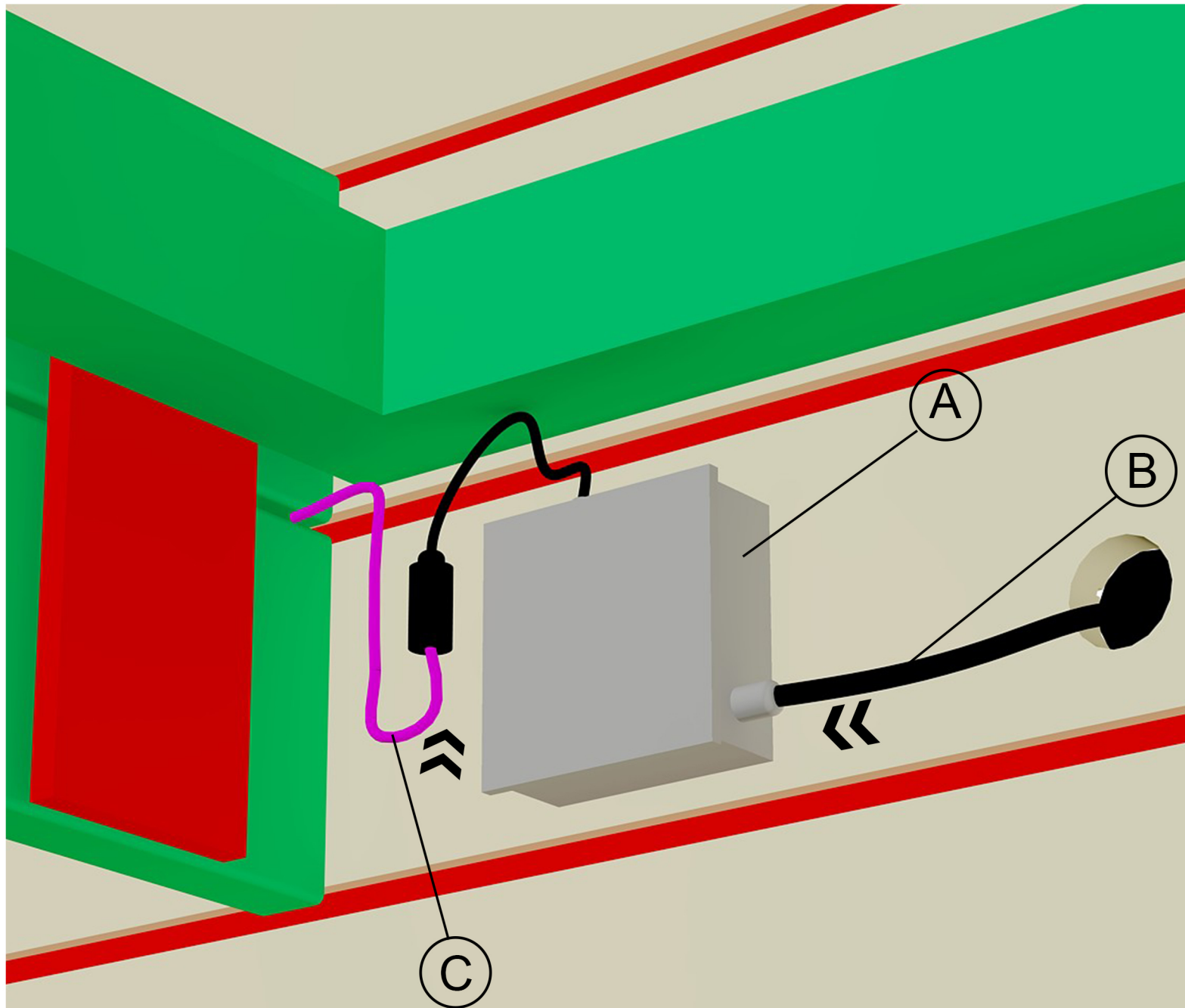


10.2 Upper bench frame & blocks for backrest



1. Frontside of the bench frame & platform have to be same level with paneling as shown

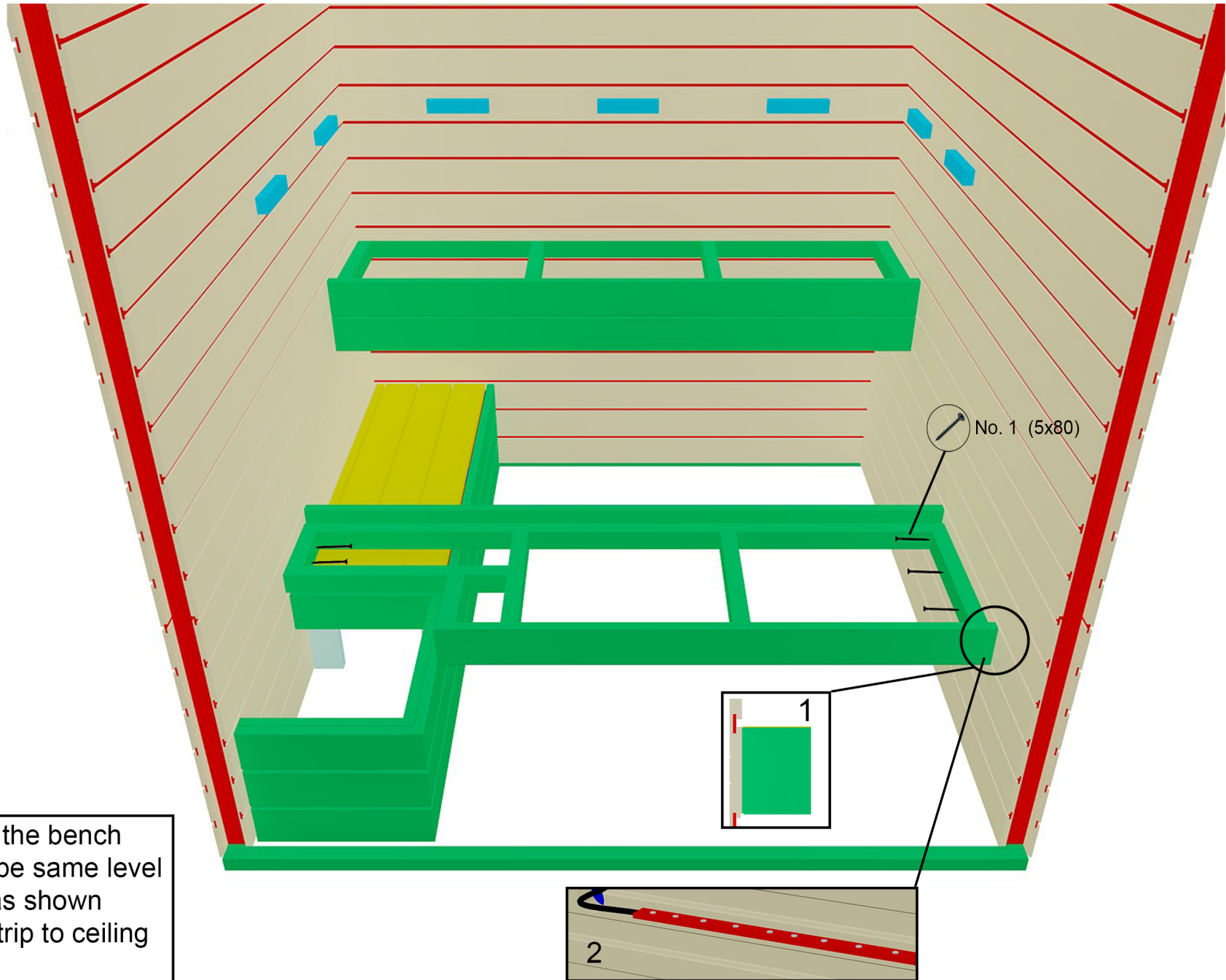
10.3 Cariitti optic fibre for upper bench (Optional)



- A. Projector
- B. Power cable
- C. Fibre

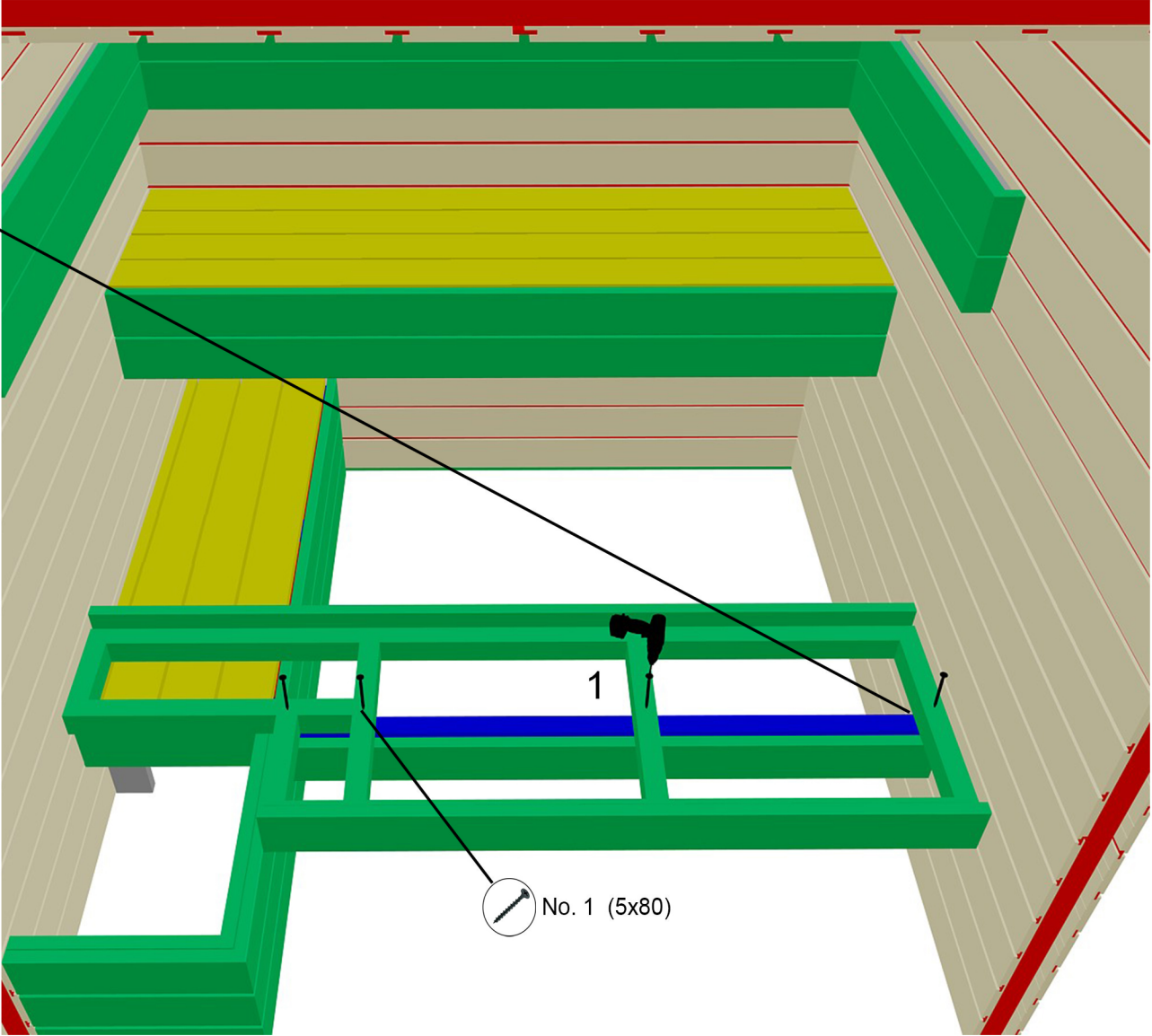
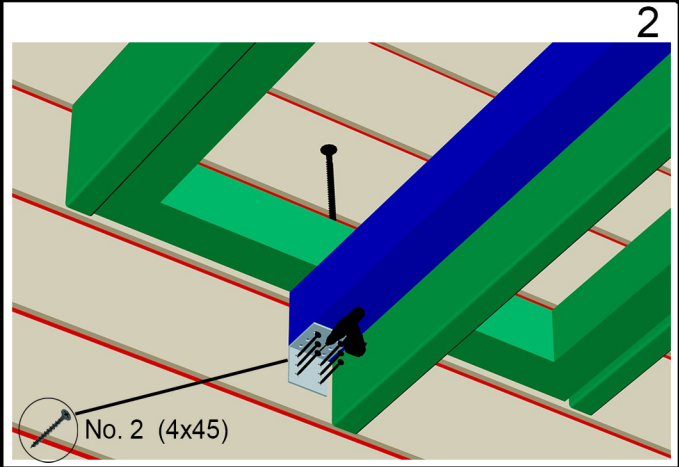
1. Push down power cable from the ceiling
2. Connect power cable with projector
3. Push fiber in gap between upper bench frontboards
4. Connect fibre with projector

10.4 Lower bench frame fixing

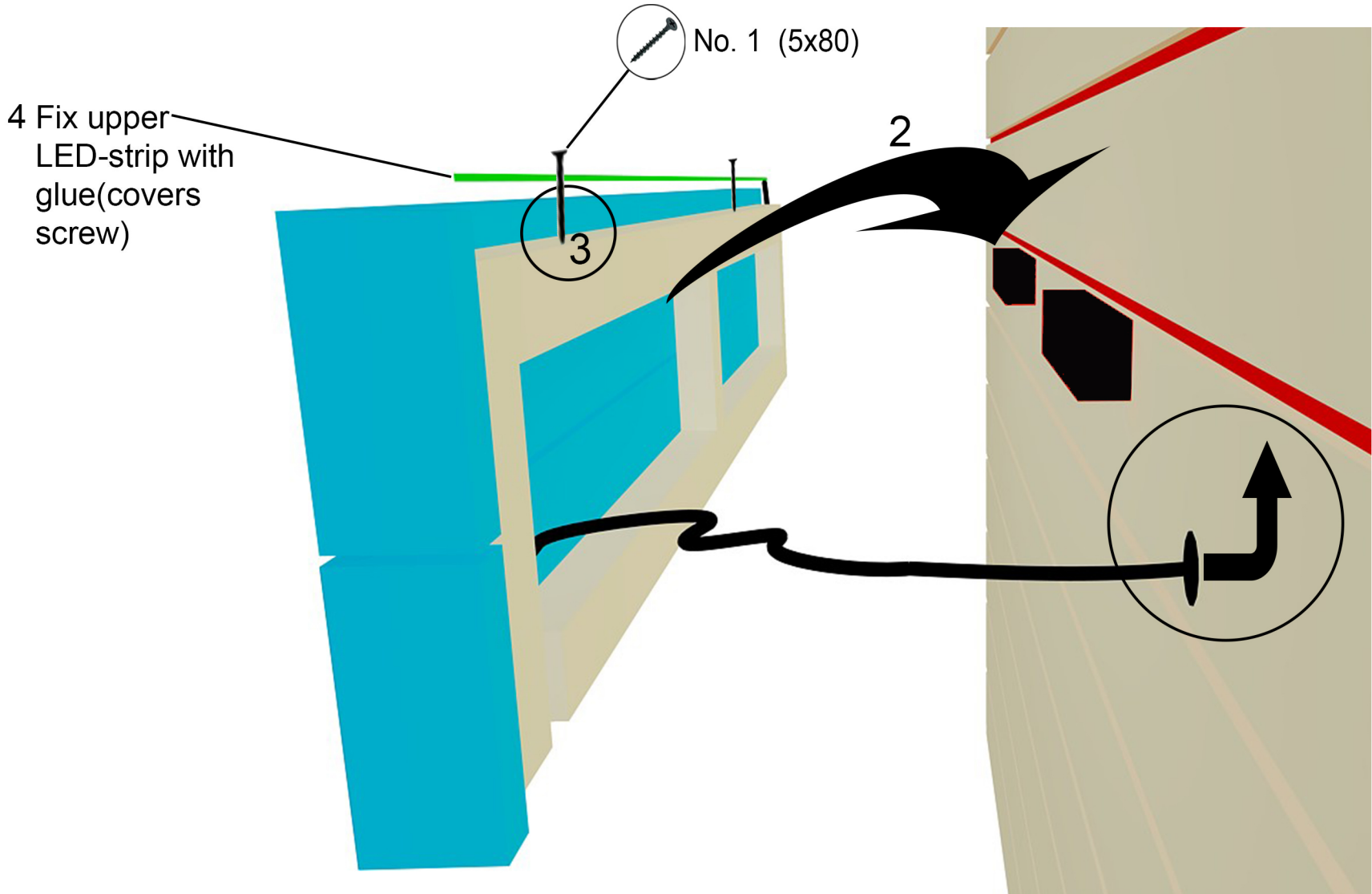


- 1. Frontside of the bench frame have to be same level with paneling as shown
- 2. Push LED-strip to ceiling for connection

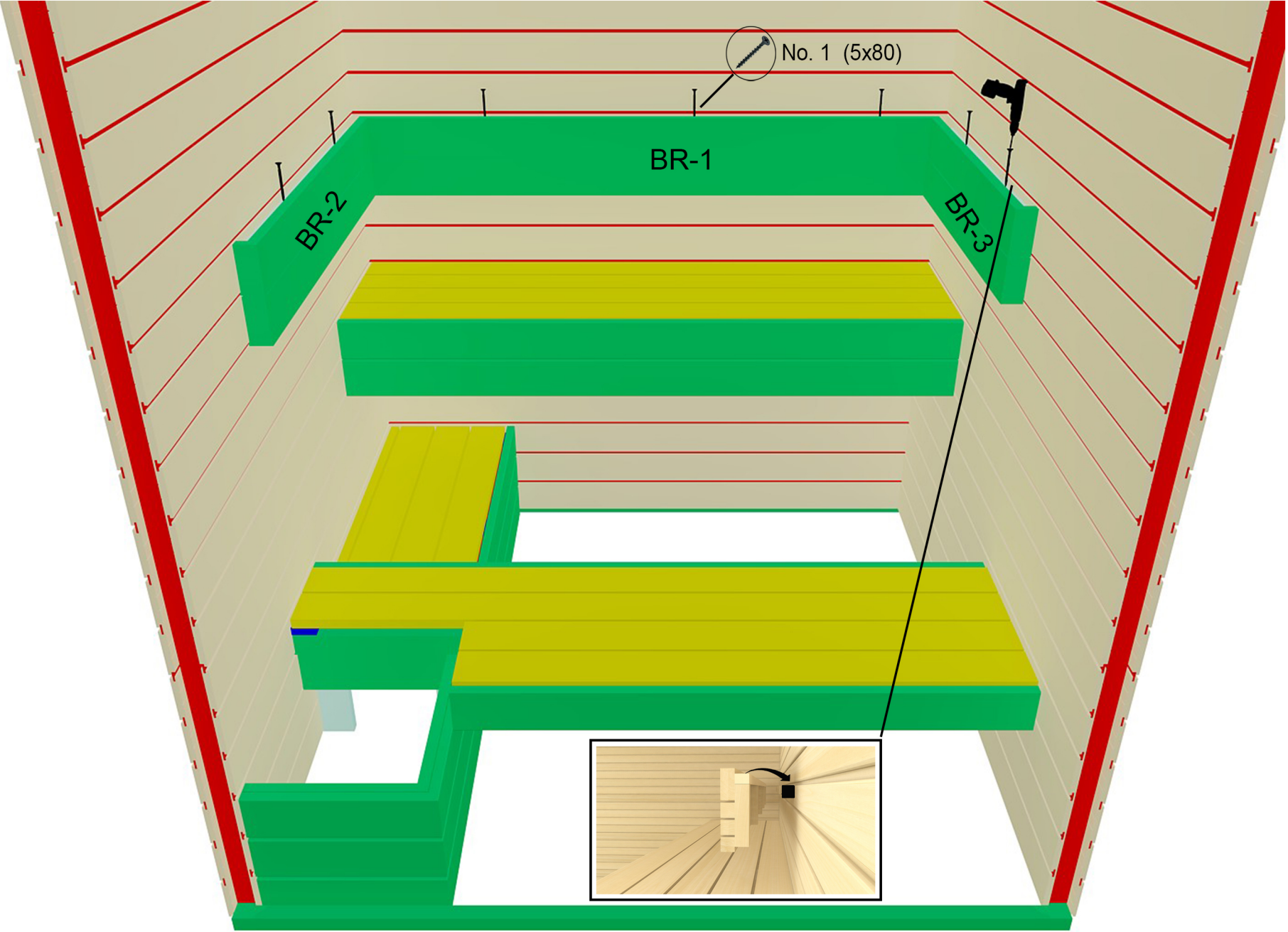
10.5 Additional support fixing 120x180 cm



11. Backrest LED-strips



11.1 Fixing backrests



12. Interior II

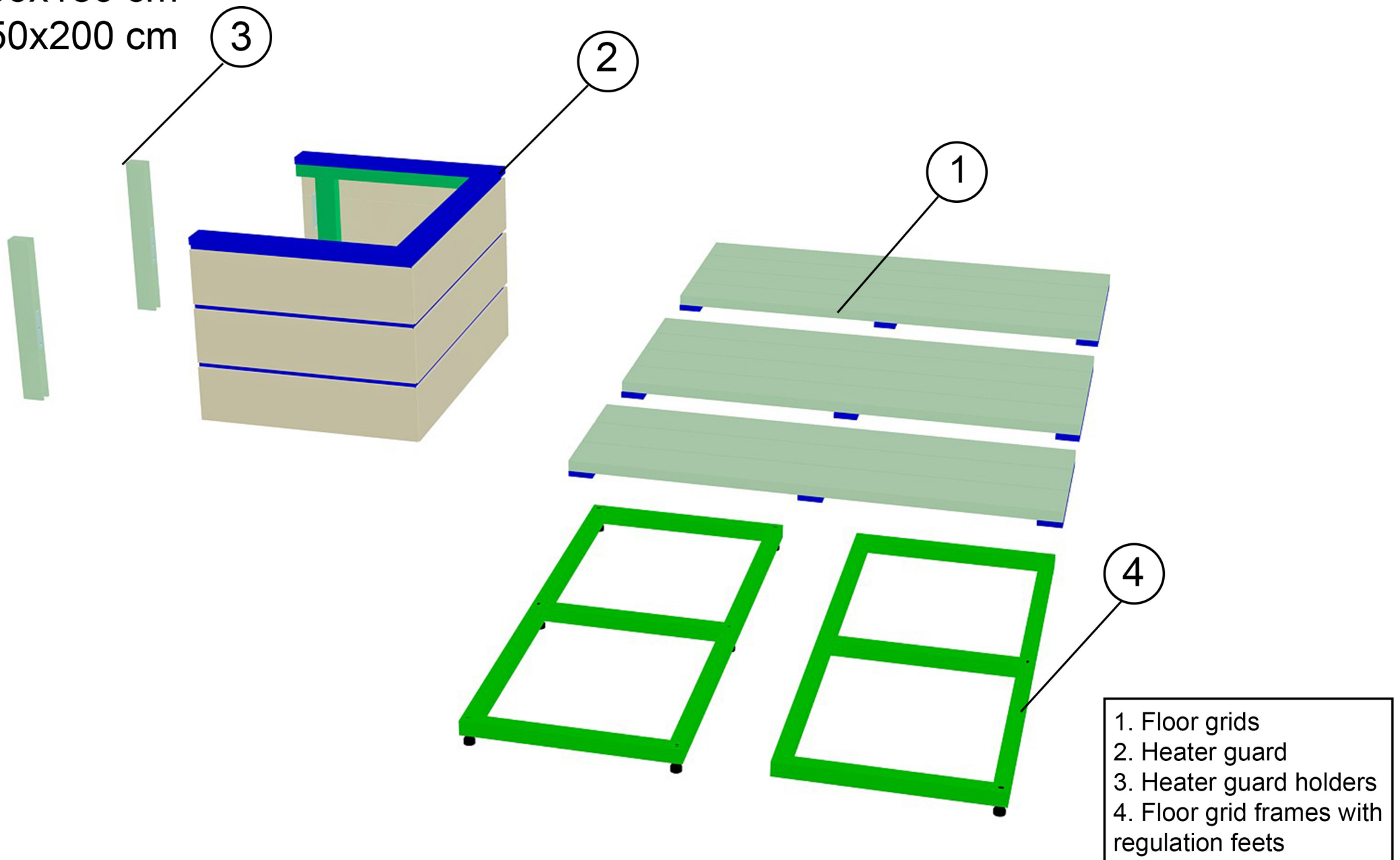
120x180 cm

150x180 cm

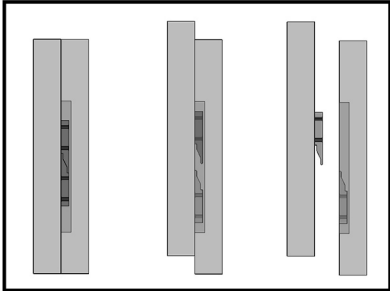
150x200 cm


AUROOM

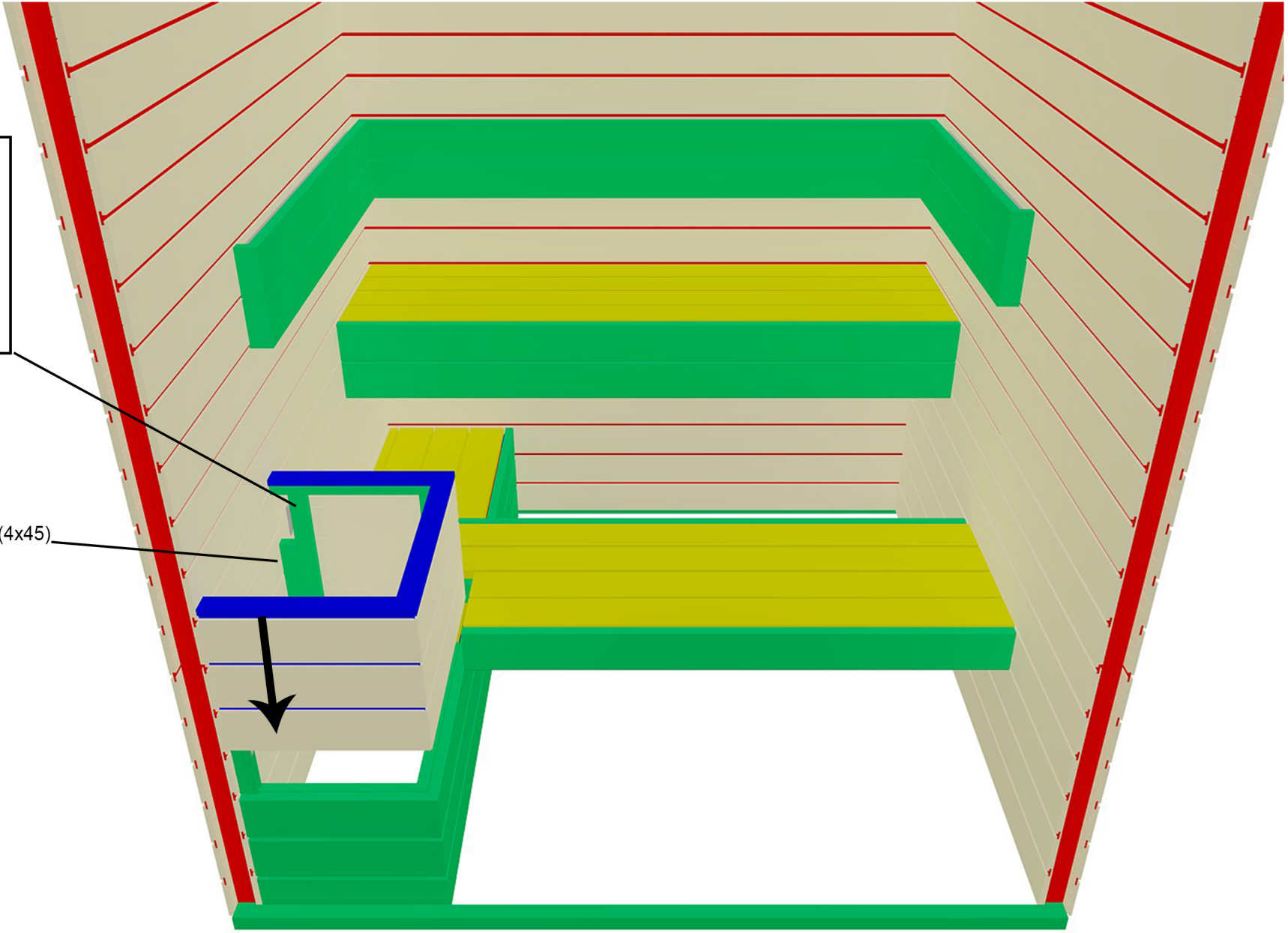
Our Saunas Your Wellness



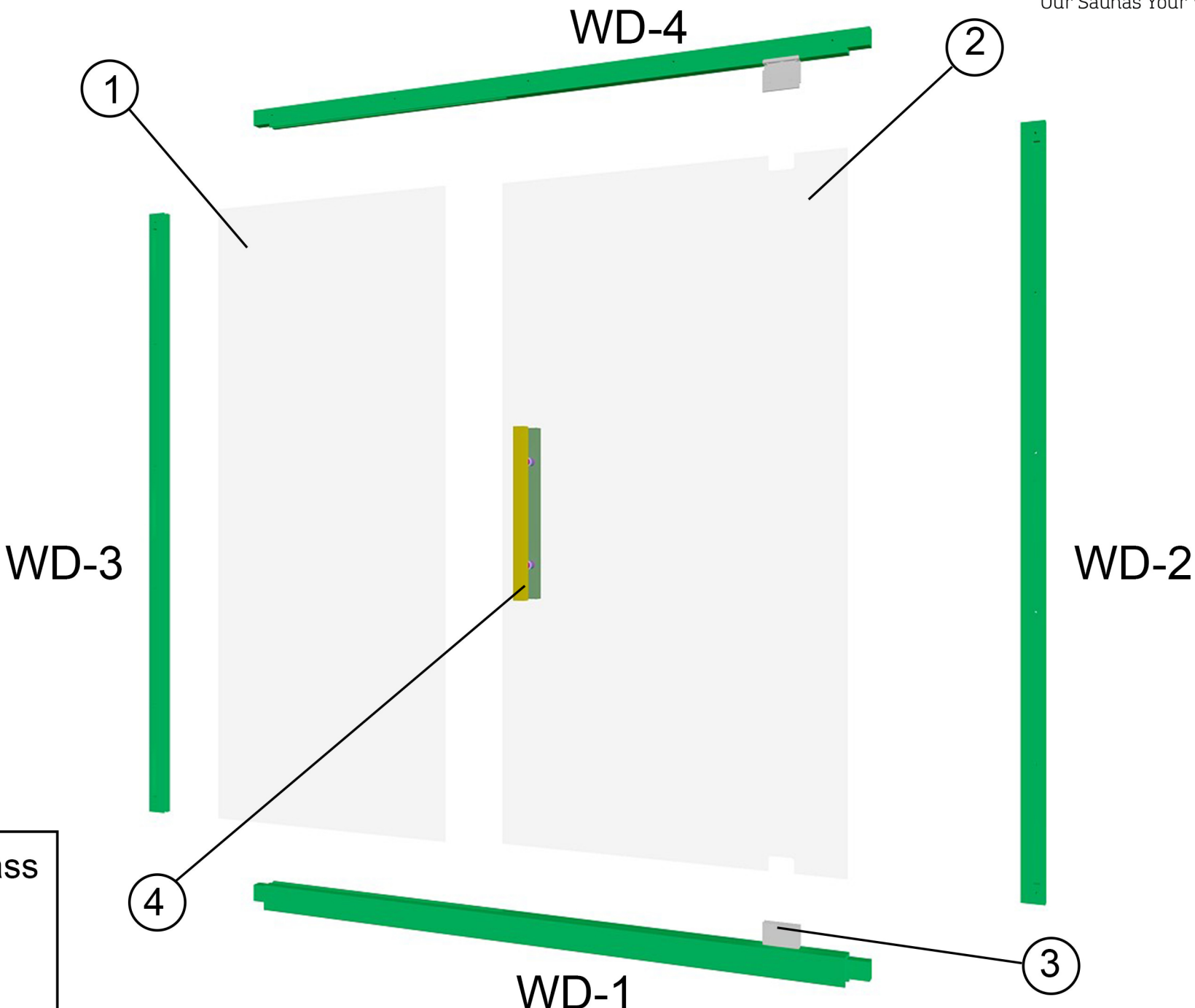
13. Fixing heater guard



 No. 2 (4x45)

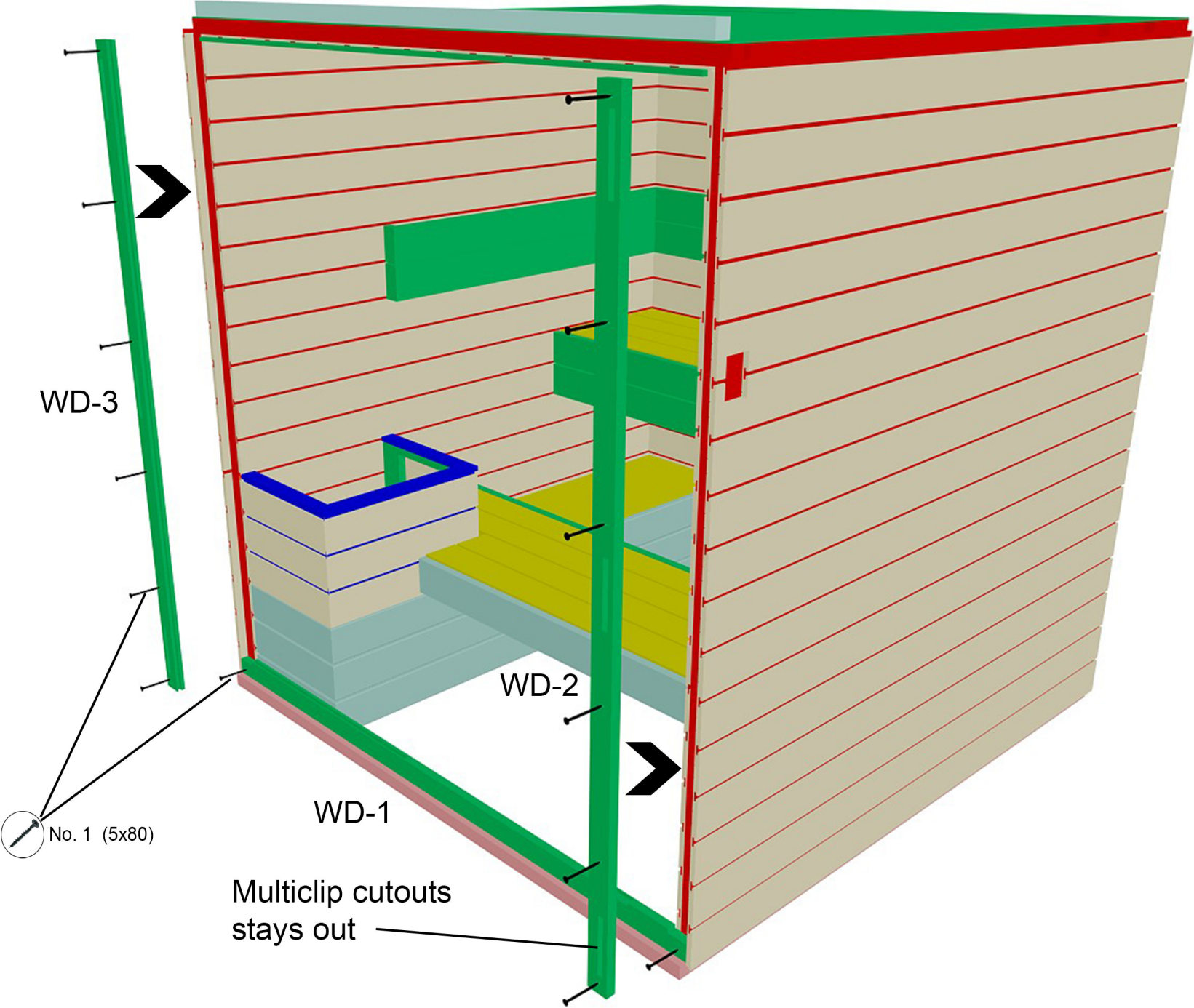


14. Glass wall & door frames

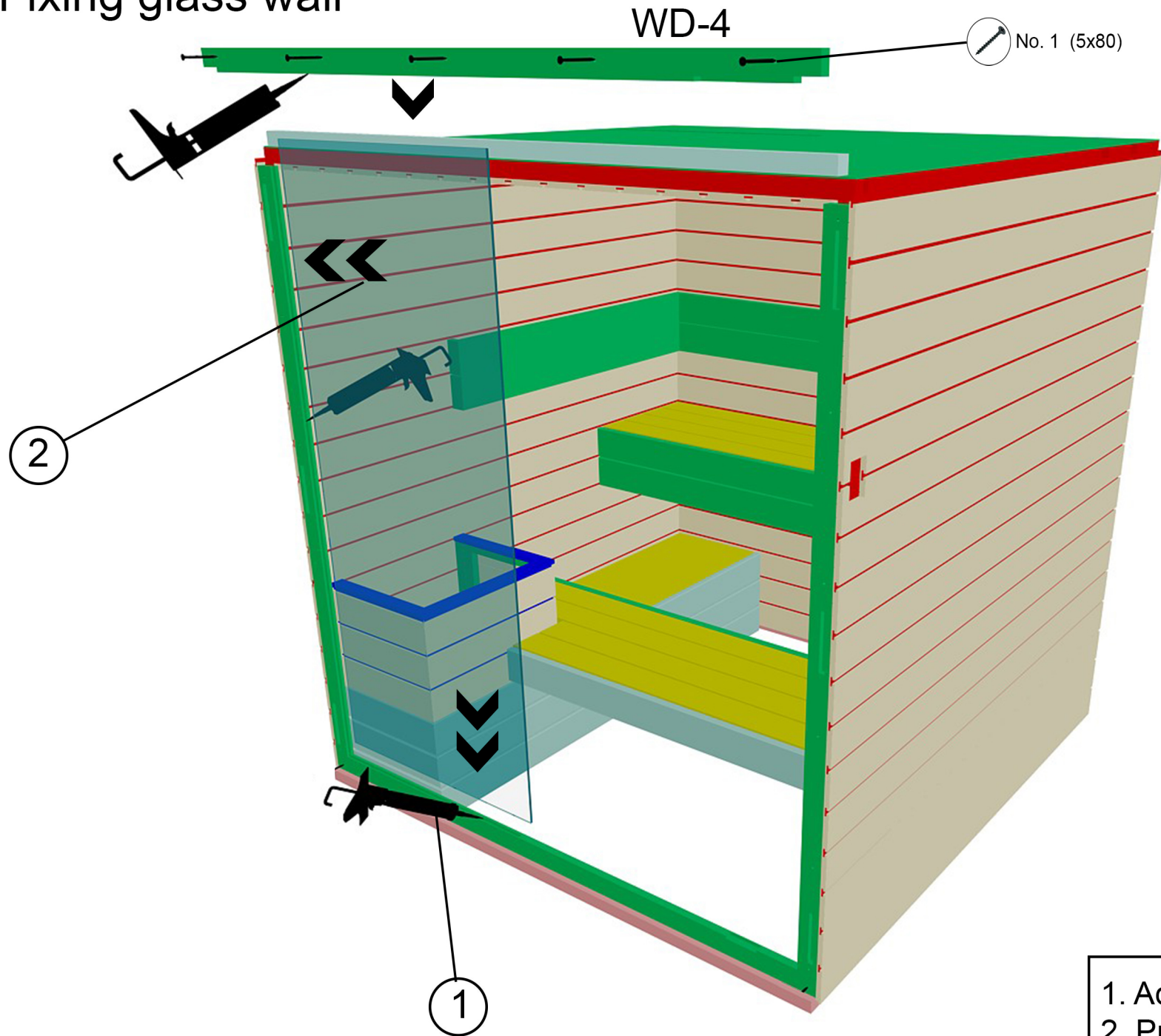


- 1. Glass wall glass
- 2. Door glass
- 3. Door hinge
- 4. Door handle

15. Fixing glass wall & door frames



15.1 Fixing glass wall

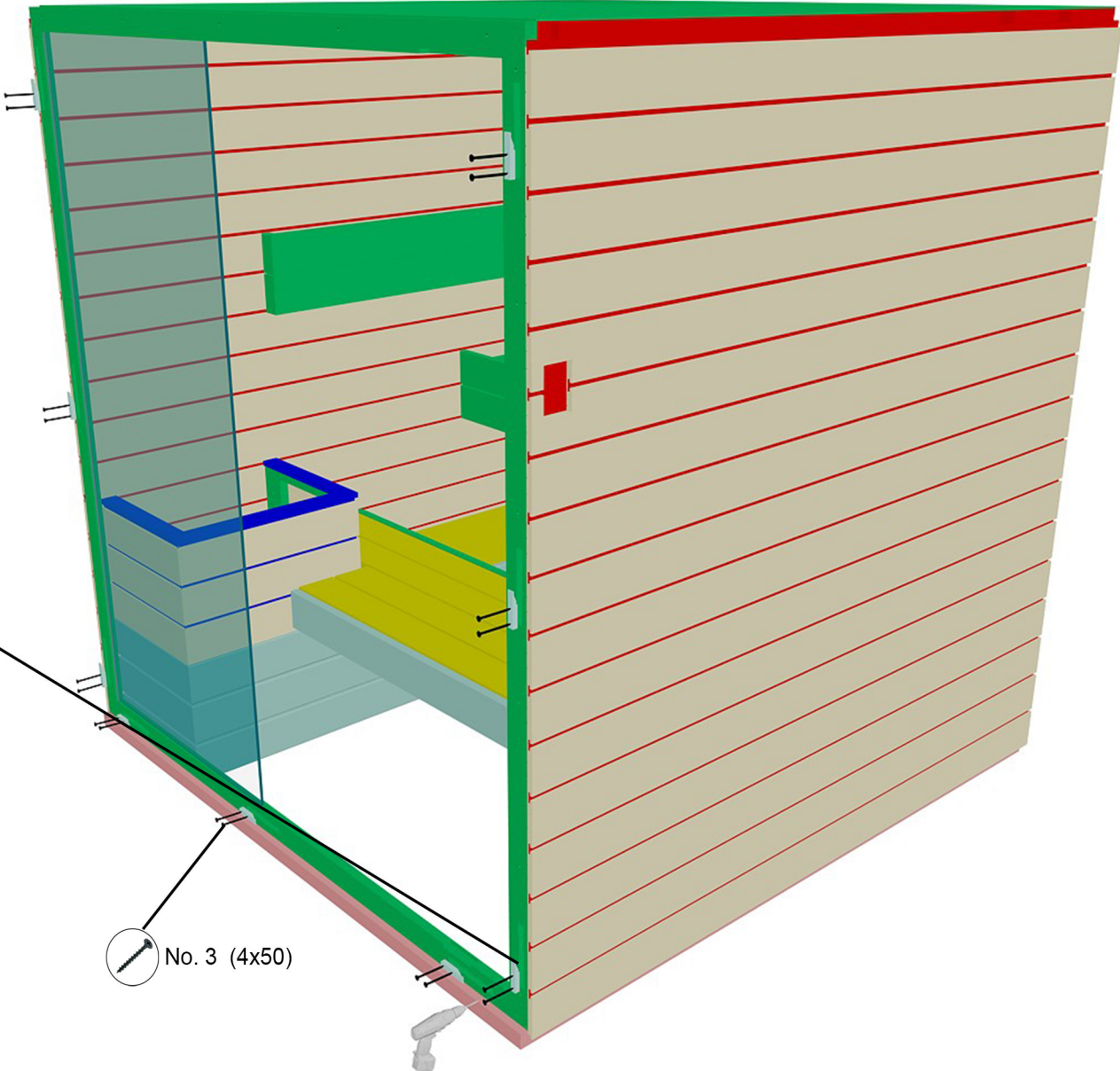
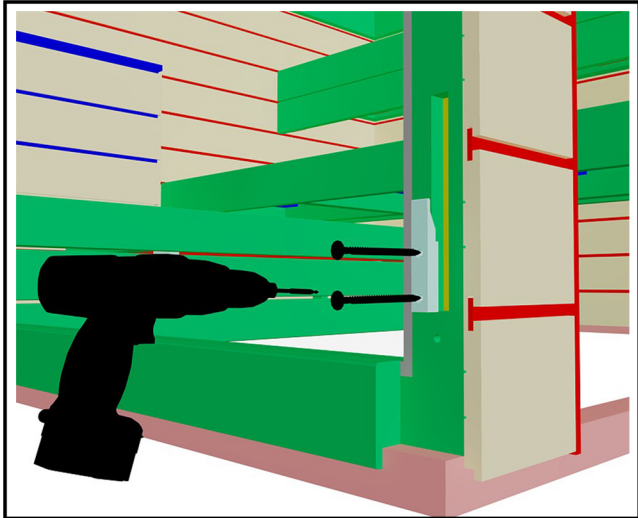


- 1. Add glue in u-profile
- 2. Push glass in u-profile

15.2 Multiclips for frames

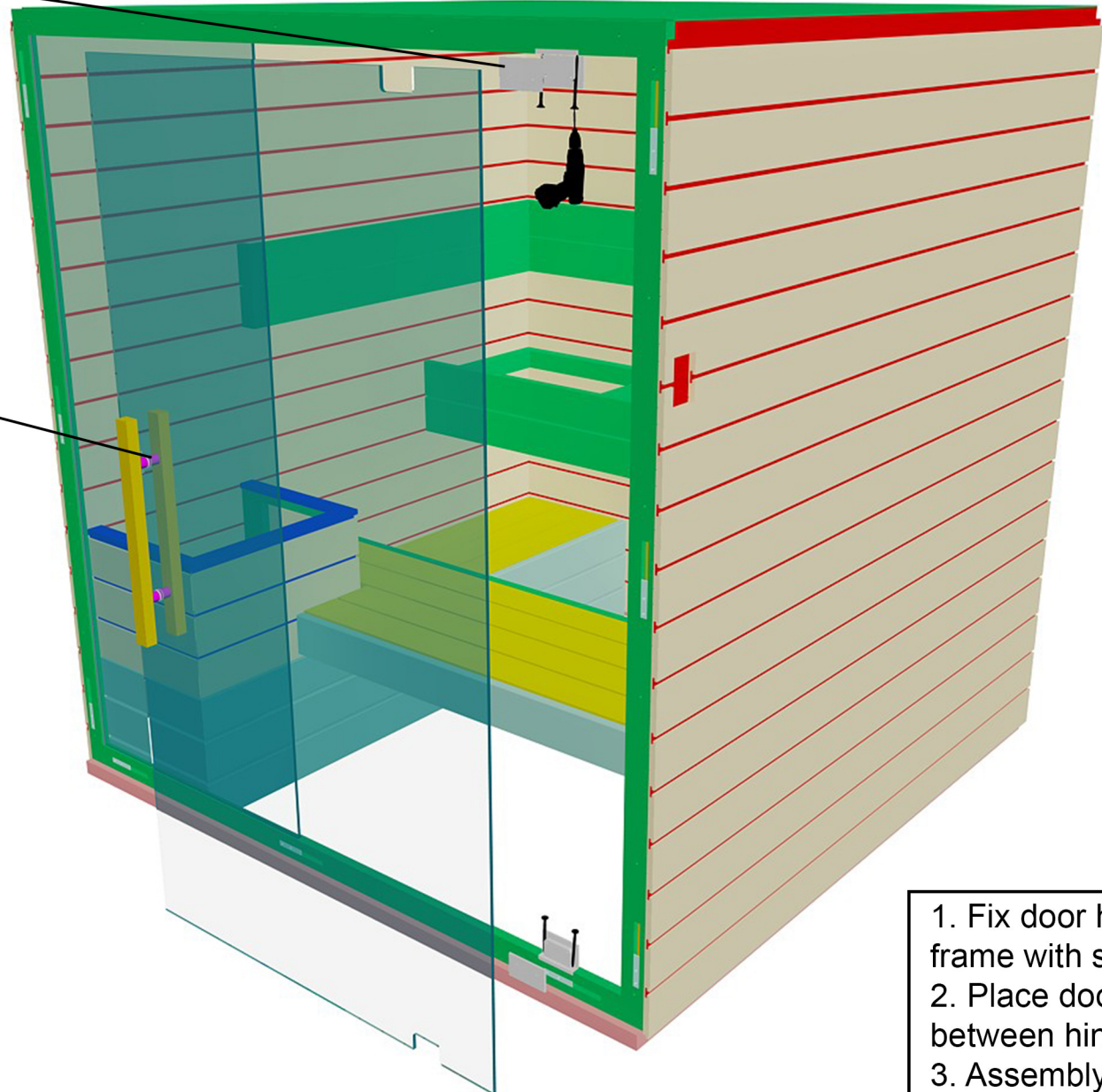
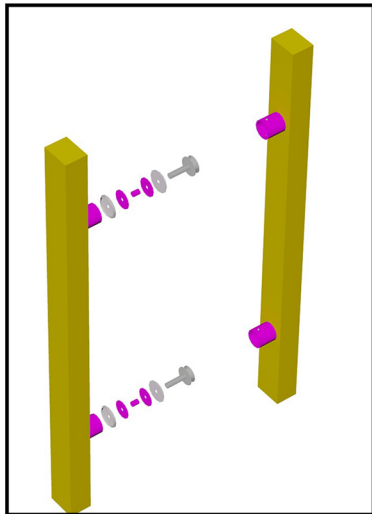
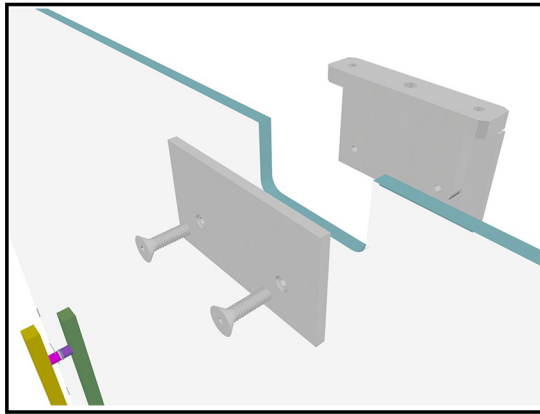


RS-1



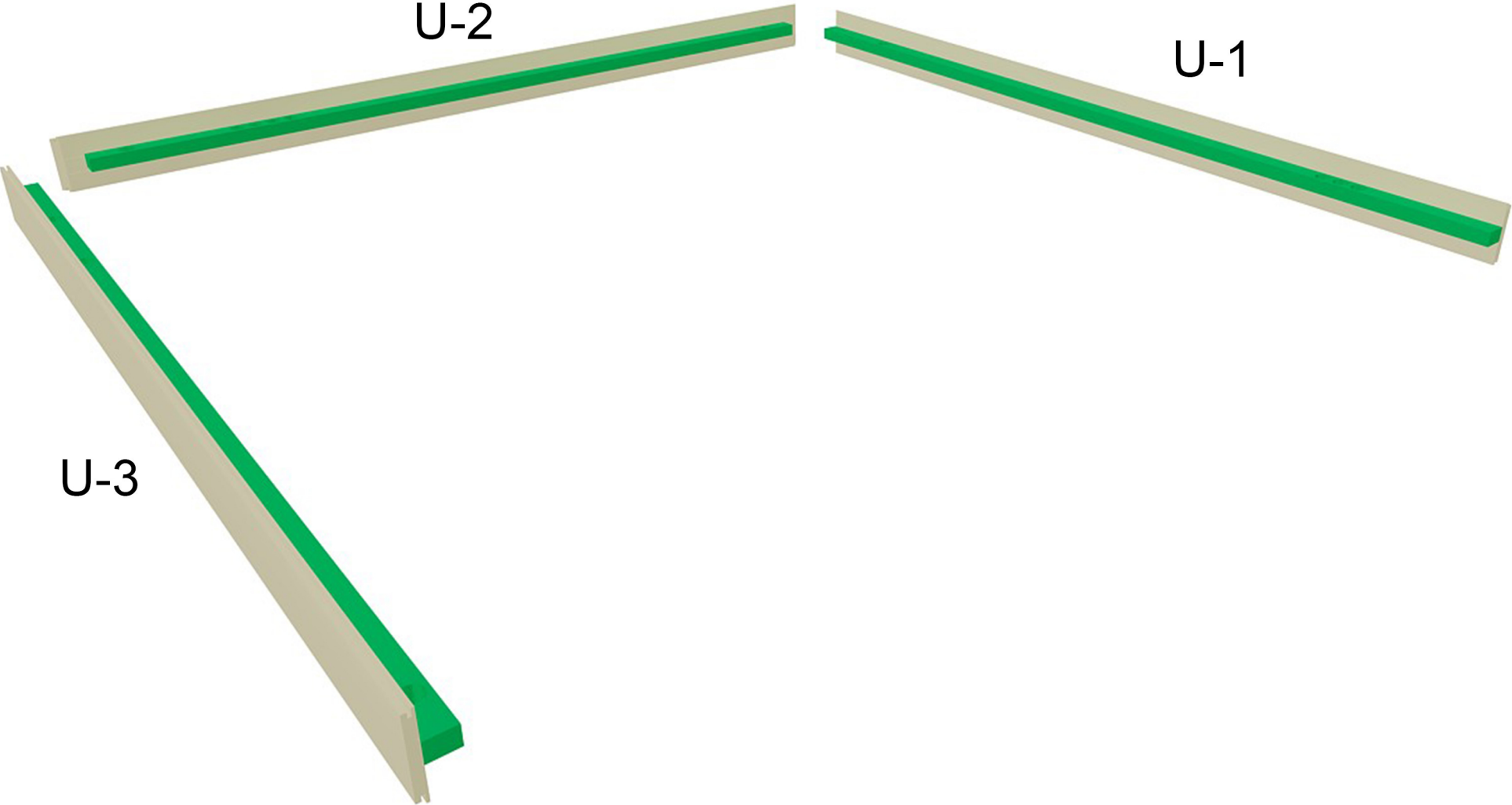
No. 3 (4x50)

15.3 Door hinges and glass

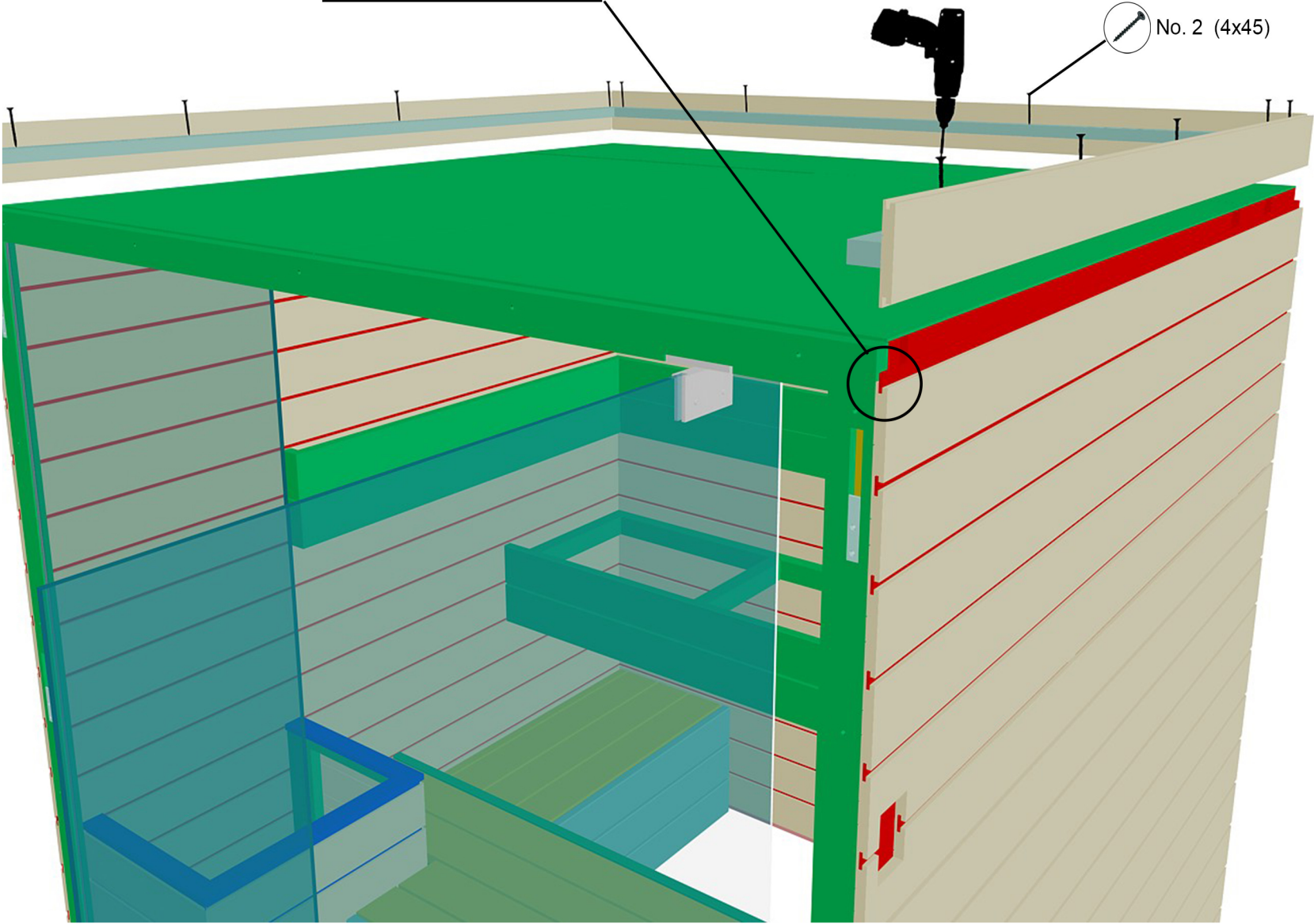
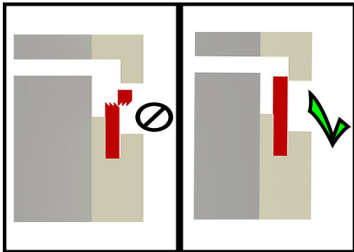


1. Fix door hinges to frame with screws
2. Place door glass between hinges
3. Assembly handle
3. Read hinge manual for regulation

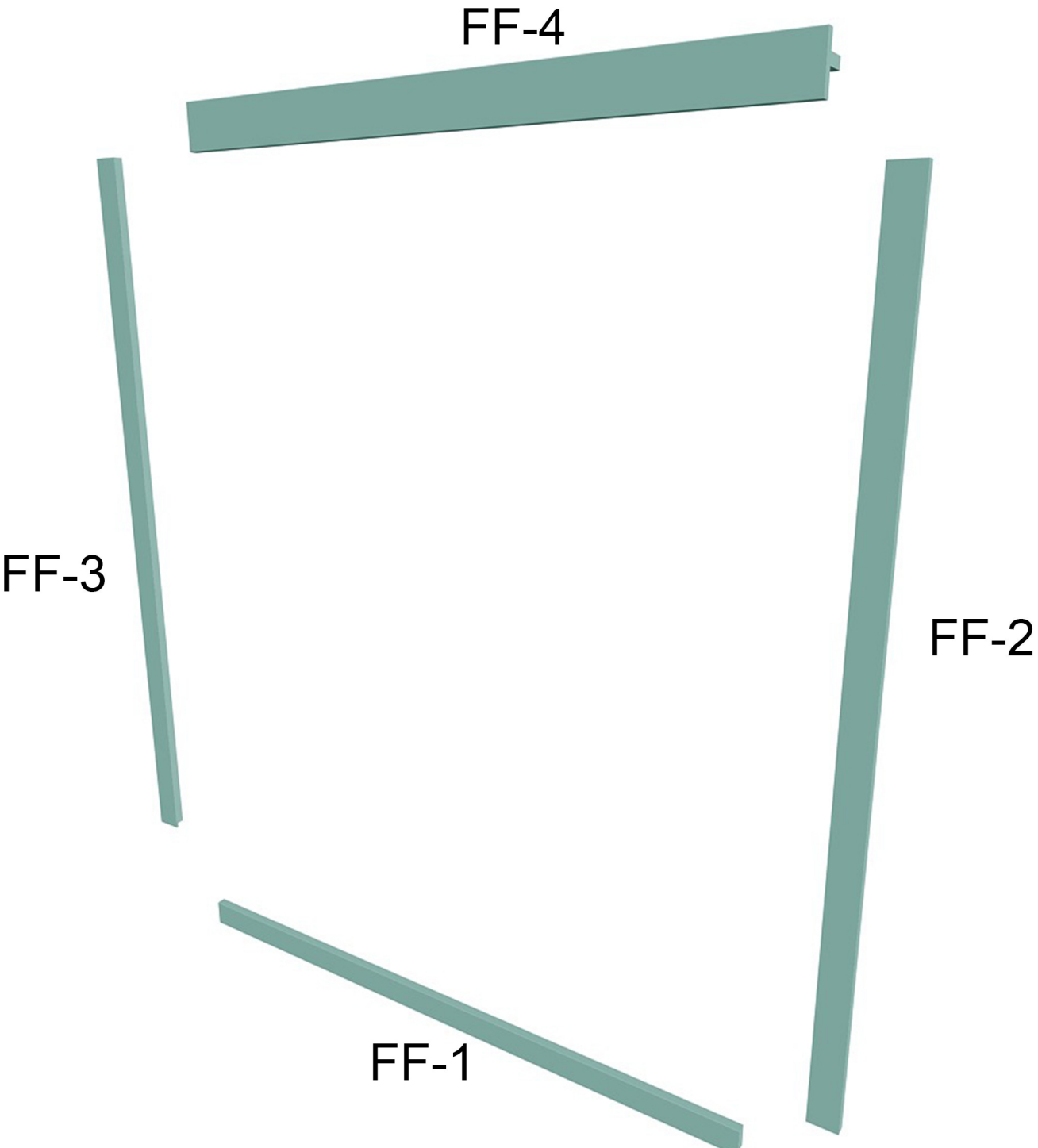
16. Upper frame



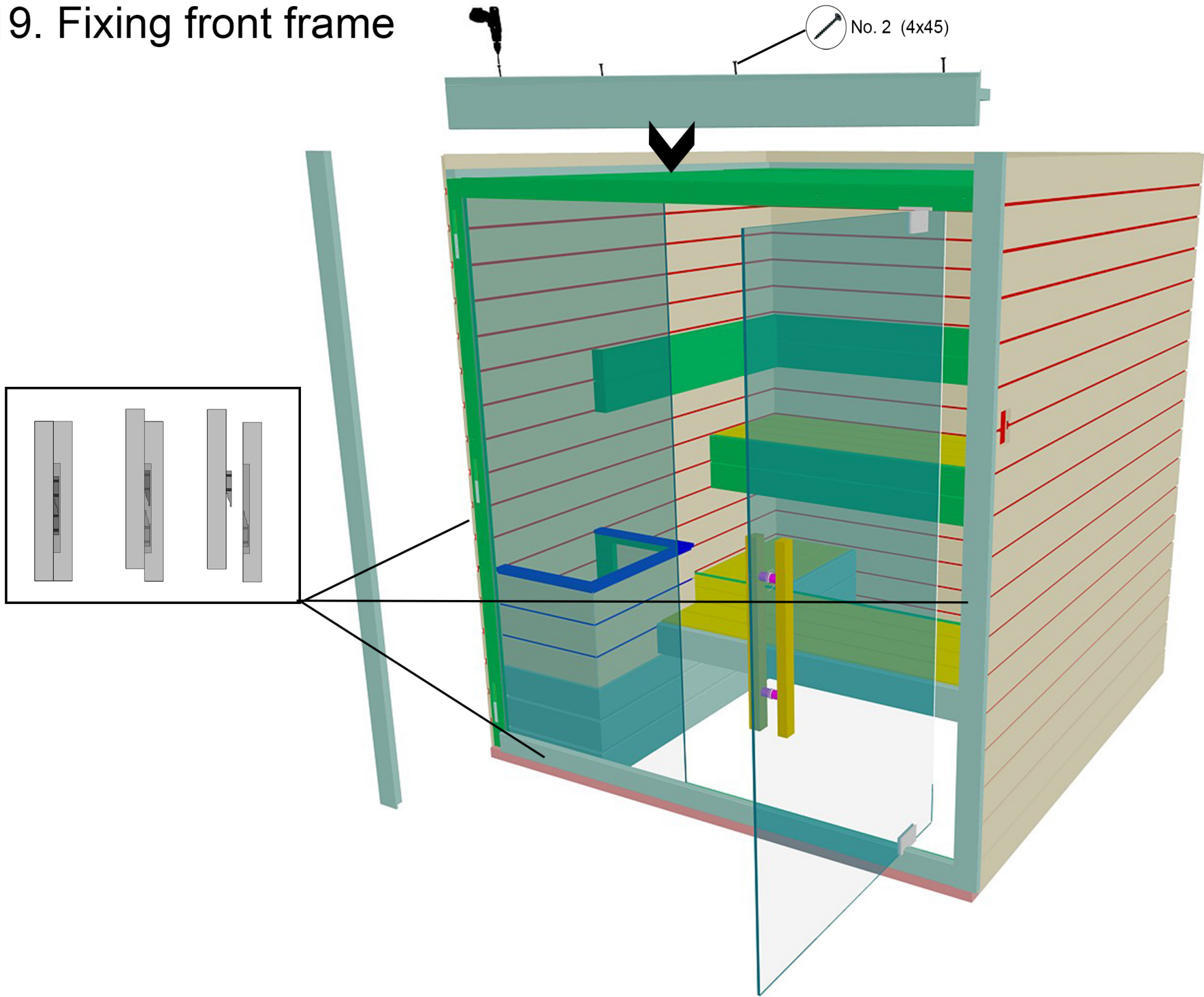
17. Fixing upper frame



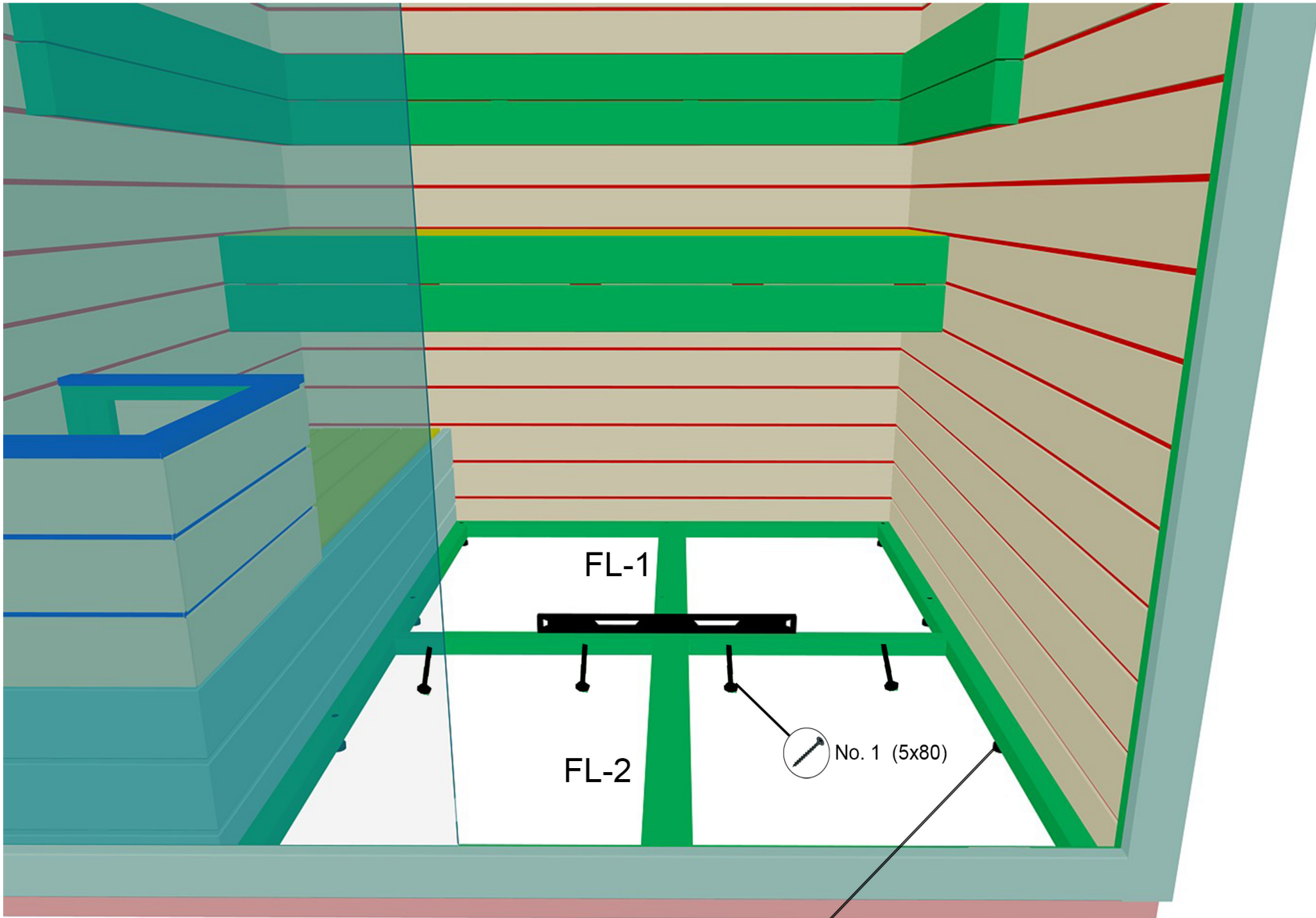
18. Front frame



19. Fixing front frame



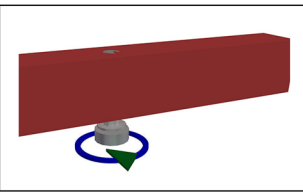
20. Floor frames



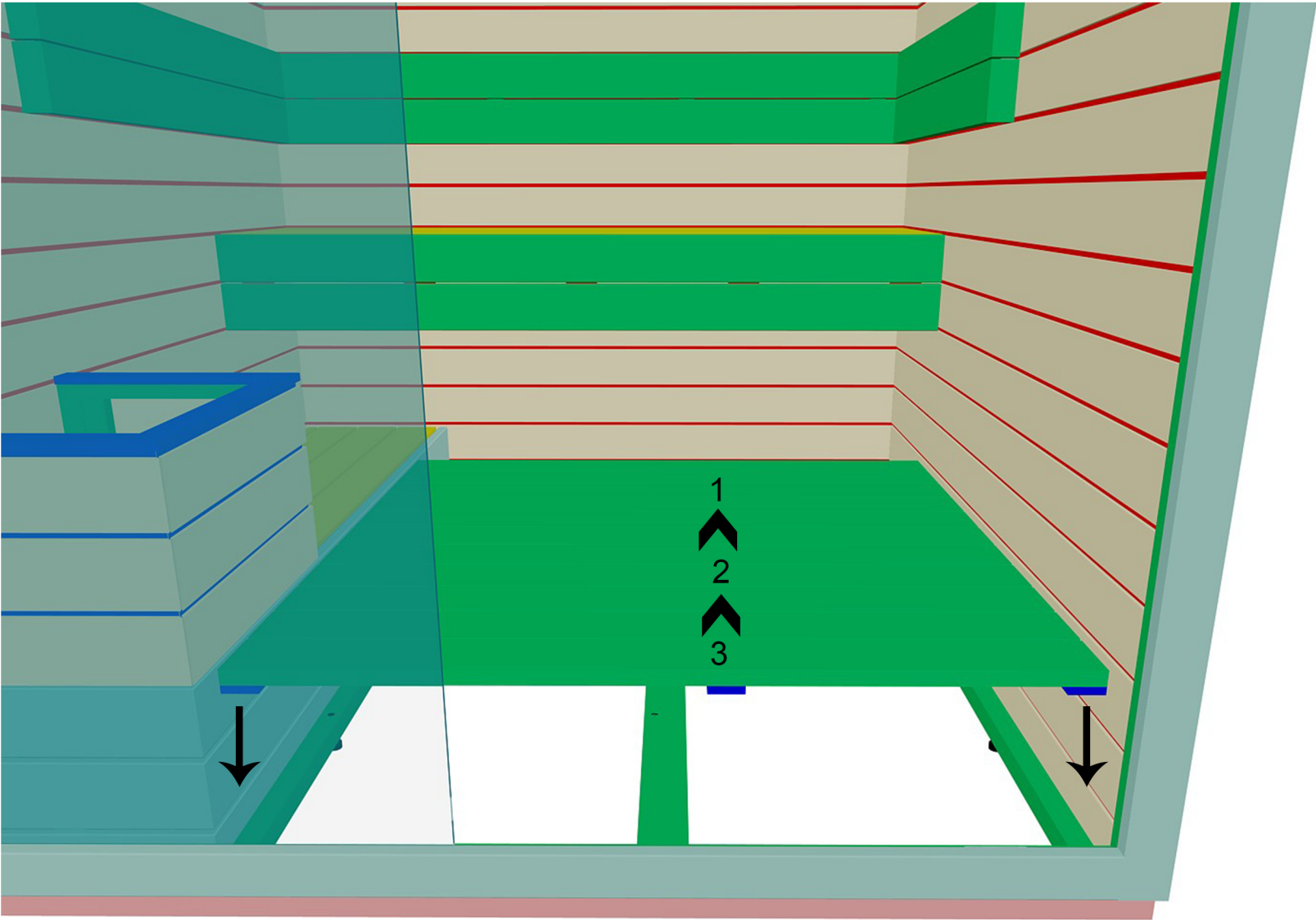
FL-1

FL-2

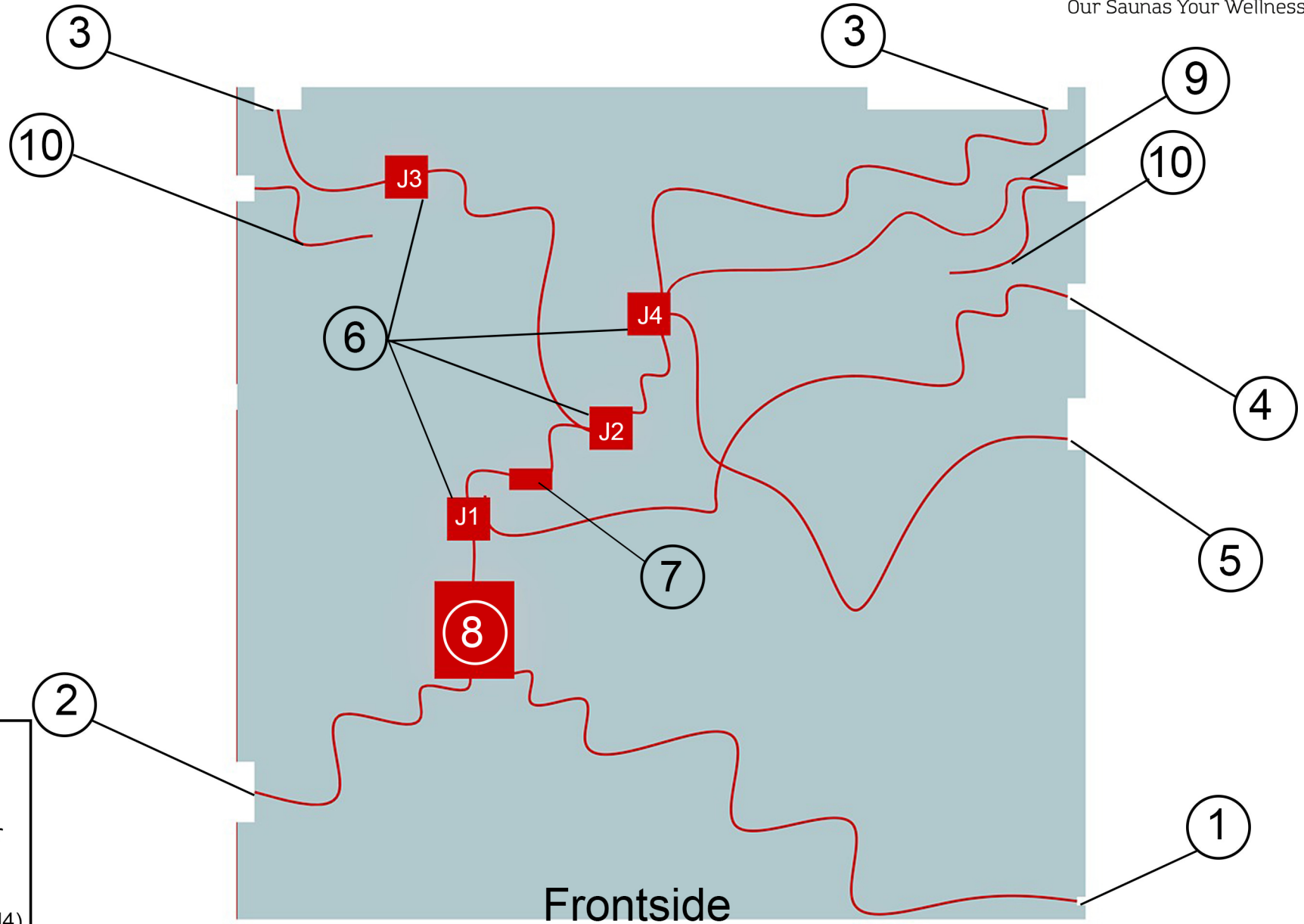
No. 1 (5x80)



20.1 Floor grids



21. Wiring on ceilings



- 1. Control unit cable
- 2. Heater cable
- 3. Backrest LEd-strips
- 4. 230 V for carriti optic fiber (optional)
- 5. Lower bench LED-strip
- 6. Junction boxes (J1,J2,J3,J4)
- 7. Transformer
- 8. Power unit
- 9. Lamp cable (optional)
- 10. Speakers (optional)

Always use certified electrician !